Workplace Safety and Health Report 2023

National Statistics



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NOTATIONS

- : Nil or negligible

- n.a. : Not applicable/Not available
- [N] : See (II) below, applicable to workplace major and minor injury figures from 2021.

Note:

- (I) Data presented in this report reflect revised methodology and improved classification of entities by industries, including the revision due to Singapore Standard Industrial Classification 2020.
- (II) Prior to January 2021, workplace major and minor injury numbers pertain to injuries sustained by employees that resulted in four or more days of medical leave, or at least 24 hours of hospitalisation. Following the amendments to the Work Injury Compensation Act (WICA) which took effect from September 2020, employers need to report all work injuries with any instance of medical leave or light duties. From January 2021, major and minor injury numbers shared in this report include injuries with any instance of light duty or medical leave issued. Numbers presented under this new series are marked with [N].
- (III) Since 2022, sub-classification for the Incident Type (Cause) of workplace injuries have been introduced to reprioritise the key areas of concern for better interventions. Incident Type (Cause) of workplace injuries will be further classified based on their fatality risk. Details of this classification can be found in Annex C4.

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RATE OF WORKPLACE FATALITIES AND MAJOR INJURIES IMPROVED IN 2023, LOWEST RECORDED IN THE PAST DECADE EXCLUDING 2020 (COVID-19) AND MATCHING BEST IN CLASS STANDARDS

In 2023, Singapore achieved the WSH2028 workplace fatal injury rate target of less than 1.0 per 100,000 workers for the first time, other than 2020 when Covid-19 disrupted work. Only four Organisation for Economic Cooperation and Development (OECD) countries – United Kingdom, Netherlands, Sweden and Germany - have consistently achieved this.

Our fatal injury rate per 100,000 workers fell to 0.99 (36 fatalities¹) in 2023 from 1.3 (46 fatalities) in 2022. Similarly, major injury rate per 100,000 workers improved to 16.1 (590 injuries) from 17.3 (614 injuries) over the same period. These were the lowest recorded fatality and major injury rates in the past decade, excluding 2020. Singapore's 2023 WSH performance significantly improved from 2022, when the Heightened Safety Period (HSP)² was imposed. It reflects the collective efforts of businesses, industry associations, unions, workers and government agencies through the Multi-Agency Workplace Safety and Health Taskforce (MAST) to strengthen WSH ownership and culture. (See **Figures (i) and (ii)**)

The improvement in fatal and major injury numbers and rates came from declines in both Type A (higher fatality risks, e.g. Falls from Height, and Vehicular Incidents) and Type B (lower fatality risks e.g. Slips, Trips & Falls and Machinery Incidents) incidents. Out of all fatal and major injuries, Type A incidents fell 8% from 254 in 2022 to 234 in 2023, while Type B incidents fell 3% from 406 to 392 in the same period. (See **Table (i)**)

High-risk sectors such as Construction (27%), Manufacturing (25%) and Transportation & Storage (9%) remained the top three contributors to fatal and major injuries (60%) in 2023. However, improvements were seen in the fatal and major injury rate for Construction and Transportation & Storage sectors compared to 2022. (See **Table (ii)**)

For Construction, its fatal and major injury rate per 100,000 workers fell from 34.9 in 2022 to 31.9 in 2023. Type A (higher fatality risk) incidents, which perennially formed the majority of incidents in the sector, fell 9% from 108 in 2022 to 98 in 2023 while Type B (lower fatality risk) incidents rose 10% from 63 to 69 over the same period. (See **Table (iii)**) By industry activity, fatal and major injuries contributed by smaller scale works such as Addition & Alteration works, Renovation and Facilities Management worsened from 98 injuries in 2022 to 111 in 2023 while regular construction worksites improved from 71 injuries to 54 over the same period. (**See Table (iv)**)

For Manufacturing, its fatal and major injury rate per 100,000 workers rose from 30.4 in 2022 to 36.3 in 2023. Increases were seen across both Type A and Type B incidents. In terms of industry activity, leading industry Metalworking saw an increase in injuries from 40 injuries in 2022 to 61 in 2023.

For Transportation & Storage, its fatal and major injury rate per 100,000 workers improved from 26.6 in 2022 to 20.4 in 2023. Improvements were seen across both Type A and Type B incidents.

¹ Excluding Work-related Traffic Accidents (WRTA), there were 32 fatalities in 2023.

² Heightened Safety Period (HSP) from Sep 2022 to May 2023.

For the overall number of reported workplace injuries, there were a total of 22,787 injuries (including 22,161 minor injuries with any instance of medical leave or light duties) in 2023, a 5% increase compared to 21,766 in 2022. The overall injury rate however remained stable, with a marginal increase of 1.5% from 614 injuries per 100,000 workers in 2022 to 623 in 2023. (**See Table (v) & (vi)**)

There were 1,229 Occupational Diseases (OD) in 2023, higher than 1,052 ODs in 2022. This was due to the rise in reported Noise-induced Deafness (NID) cases from the ongoing Enhanced Workplace Health Surveillance (WHS+) efforts and increased awareness in reporting amongst doctors and employers.

In 2023, there were 19 Dangerous Occurrences³ (DO), fewer compared to 27 DOs in 2022. The decrease in number of DOs was due to fewer incidents involving Collapse/Failure of Structures and Equipment from the Construction and Manufacturing sectors.

³ Refer to the prescribed incidents with potential to cause serious damage, injury or death, such as crane collapse and explosion.

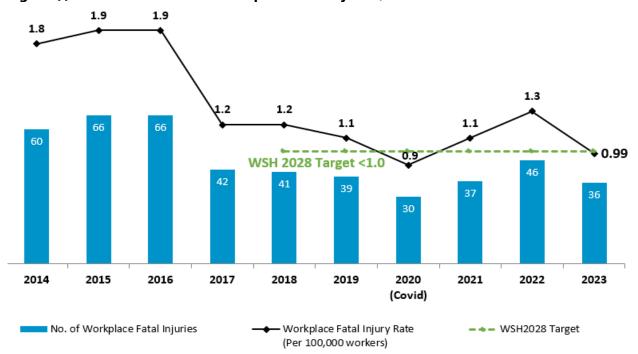
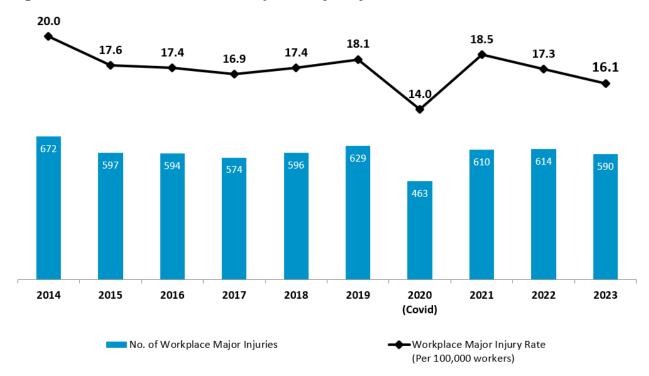


Figure (i): Number and rate of workplace fatal injuries, 2014-2023

Figure (ii): Number and rate of workplace major injuries, 2014-2023



Incident Risk Type*	2022	2023	Percentage Change from 2022
Overall	660	626	-5%
Type A – Higher fatality risk	254	234	-8%
Type B – Lower fatality risk	406	392	-3%

Table (i): Number of fatal and major injuries by incident risk type (Type A/B), 2022-2023

* Details on Type A & Type B incident types are in Annex C4.

Table (ii): Number and rate of fatal and major injuries in top three sectors, 2022-2023

Sector	Number of Fat Injuries (% c		Fatal & Major Injury Ra (Per 100,000 workers		
	2022	2023	2022	2023	
Overall	660 (100%)	626 (100%)	18.6	17.1	
Construction	171 (26%)	167 (27%)	34.9	31.9	
Manufacturing	129 (20%)	155 (25%)	30.4	36.3	
Transportation & Storage	70 (11%)	55 (9%)	26.6	20.4	

Table (iii): Number of fatal and major injuries in top three sectors by incident risk type (Type A/B), 2022-2023

Sector	Incident Risk Type	2022	2023
	Overall	171	167
Construction	Туре А	108	98
	Туре В	63	69
	Leading Incident: Type A Falls from Height	55	37
	Overall	129	155
	Туре А	32	47
Manufacturing	Туре В	97	108
	Leading Incident: Type B Machinery Incidents	42	52
	Overall	70	55
	Туре А	34	30
Transportation & Storage	Туре В	36	25
	Leading Incident: Type B Slips, Trips & Falls	21	19

Table (iv): Number of fatal and major injuries in top three sectors by industry/ activity, 2022-2023					
Sector	Industry/Activity	2022	2023		

Industry/Activity	2022	2023
Overall	171	167
Smaller Scale Works (e.g. Addition & Alteration works, Renovation and Facility Management)	98	111
Regular Construction	71	54
Work-related Traffic Accidents (WRTA)	2	2
Overall*	129	155
Metalworking	40	61
Food & Beverages	48	38
Furniture Making	2	13
Petroleum Products & Chemical Products	9	8
Overall	70	55
Work-related Traffic Accidents (WRTA)	12	7
Excluding WRTA	58	48
	Overall Smaller Scale Works (e.g. Addition & Alteration works, Renovation and Facility Management) Regular Construction Work-related Traffic Accidents (WRTA) Overall* Metalworking Food & Beverages Furniture Making Petroleum Products & Chemical Products Overall Work-related Traffic Accidents (WRTA)	Smaller Scale Works (e.g. Addition & Alteration works, Renovation and Facility98Management)98Regular Construction71Work-related Traffic Accidents (WRTA)2 Overall* 129Metalworking40Food & Beverages48Furniture Making2Petroleum Products & Chemical Products9 Overall 70Work-related Traffic Accidents (WRTA)12

* Data do not sum up to sectoral overall as not all Manufacturing industries were featured in the table.

	2022				2023	
	Туре А	Туре В	Overall	Туре А	Туре В	Overall
Total Workplace Injuries	3,931	8,644	12,575	4,024	8,915	12,939
(Total Injuries [N] ⁴)	(6,471)	(15,295)	(21,766)	(6,765)	(16,022)	(22,787)
Fatal Injuries	37	9	46	29	7	36
(from WRTA)	(7)	(n.a.)	(7)	(4)	(n.a.)	(4)
Major Injuries ⁵	217	397	614	203	381	584
(Major Injuries [N])	(217)	(397)	(614)	(205)	(385)	(590)
Minor Injuries ⁵	3,677	8,238	11,915	3,792	8,527	12,319
(Minor Injuries [N])	(6,217)	(14,889)	(21,106)	(6,531)	(15,630)	(22,161)
Dangerous Occurrences			27			19
Occupational Diseases			1,052			1,229

Table (v): Number of workplace injuries, dangerous occurrences and occupational diseases, 2022-2023

Table (vi): Key safety and health indicators, 2022-2023

		2022	2 2023			
	Туре А	Туре В	Overall	Туре А	Туре В	Overall
Total Workplace Injury Rate	111	244	355	110	244	354
(Injury Rate [N])	(183)	(432)	(614)	(185)	(438)	(623)
Fatal Injuries	1.0	0.3	1.3	0.8	0.2	0.99
Major Injuries ⁵	6.1	11.2	17.3	5.6	10.4	16.0
(Major Injuries [N])	(6.1)	(11.2)	(17.3)	(5.6)	(10.5)	(16.1)
Minor Injuries⁵	104	232	336	104	233	337
(Minor Injuries [N])	(175)	(420)	(596)	(179)	(428)	(606)
Occupational Diseases Incidence Rate			29.7			33.6
Man-days Loss⁵	310,137	232,908	543,045	259,285	222,173	481,458
(Man-days Loss [N] ⁴)	(315,366)	(246,694)	(562,060)	(265,039)	(237,121)	(502,160)

Note: All rates are per 100,000 workers. Rates for Type A and Type B are rounded figures and may not add up to figures in overall rates.

⁴ Following the amendments to the Work Injury Compensation Act (WICA) which took effect from September 2020, employers need to report all work injuries with any instance of medical leave or light duties. From January 2021, major and minor injury numbers will include injuries with any instance of medical leave or light duties.

⁵ Prior to January 2021, workplace major and minor injury numbers only include injuries sustained by employees that resulted in four or more days of medical leave, or at least 24 hours of hospitalisation.

The main findings on the workplace safety and health performance for 2023 were:

WORKPLACE INJURIES

- 36 workers were fatally injured, which translated to 0.99 fatalities per 100,000 workers.
- 590 workers sustained workplace major injuries, which translated to 16.1 injuries per 100,000 workers.
- [New Series] 22,161 workers sustained workplace minor injuries with any instance of medical leave or light duty, which was 606 injuries per 100,000 workers.
- 12,319 workers sustained workplace minor injuries with at least four days of medical leave or 24 hours of hospitalisation, which was 337 injuries per 100,000 workers.

DANGEROUS OCCURRENCES (DO)

• 19 dangerous occurrences were reported to MOM in 2023.

OCCUPATIONAL DISEASES (OD)

- There were 1,229 OD cases in 2023, with an incidence rate of 33.6 per 100,000 workers.
- The leading OD was Noise-induced Deafness (NID) with 804 cases, followed by Work-related Musculoskeletal Disorders (WRMSD) with 353 cases (including back injury cases due to ergonomic risks).

BUSINESS UNDER SURVEILLANCE (BUS)

• 16 companies entered the Business under Surveillance (BUS) programme in 2023.

MEDICAL AND HYGIENE SURVEILLANCE

- 111,298 workers from 2,281 workplaces were monitored under the Medical Surveillance Programme.
- Under the Hygiene Surveillance Programme, 78% of the workplaces had static noise levels greater than 85dBA.

OVERVIEW OF TRENDS

TOTAL WORKPLACE INJURIES⁶

The overall number of reported⁷ workplace injuries in 2023 was 22,787, 5% higher compared to 21,766 in 2022, but remained stable. The workplace injury rate consequently increased slightly by 1.5% from 614 injuries per 100,000 workers in 2022 to 623 in 2023. Similarly, the overall number of reported workplace injuries with at least four days of medical leave or 24 hours of hospitalisation, was 12,939 in 2023, 3% higher compared to 12,575 injuries in 2022.

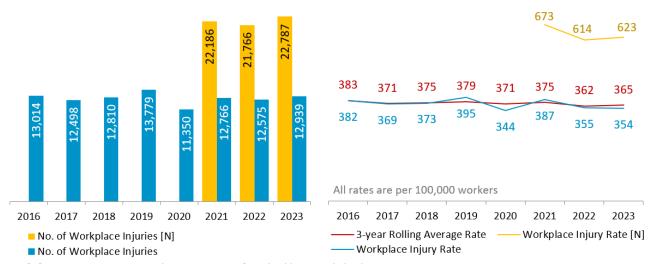


Figure 1: Number and rate of total workplace injuries, 2016-2023

[N] New Series. Injuries with any instance of medical leave or light duties.

⁶ Refer to Note (II) on Page 1 for changes to coverage for non-fatal injuries from 2021.

⁷ Employer or Occupier has to report work incidents to the Ministry of Manpower under the WSH (Incident Reporting) Regulations.

WORKPLACE FATAL INJURIES

There were 36 workplace fatal injuries in 2023, 10 fatal injuries fewer compared to 46 in 2022. The workplace fatal injury rate fell to 0.99 fatal injuries per 100,000 workers.



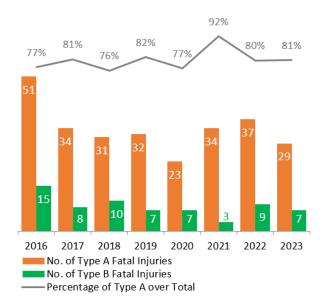
Figure 2a: Number and rate of workplace fatal injuries, 2016-2023

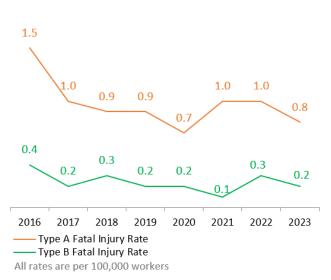


CAUSES OF WORKPLACE FATAL INJURIES

The numbers and rates for both Type A (higher fatality risks) and Type B (lower fatality risks) incidents declined from a year ago. Type A incidents which formed 81% of all fatalities in 2023, declined to 0.8 per 100,000 workers from 1.0 in 2022.







The top causes of workplace fatalities in 2023 were Collapse/Failure of Structures & Equipment, Vehicular Incidents and Falls from Height. These collectively accounted for close to 70% (25 fatal injuries) of the total number of workplace fatal injuries in 2023.

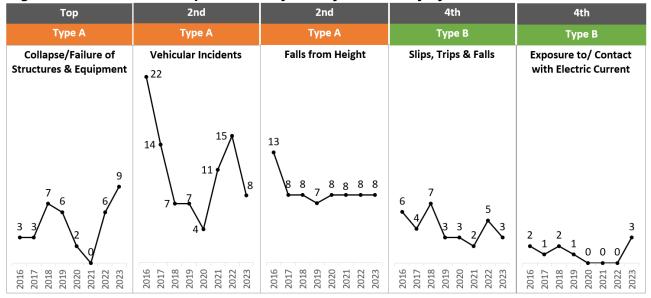
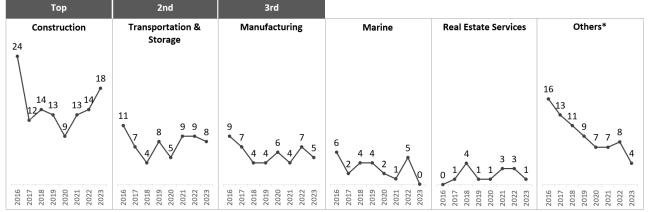


Figure 2c: Number of workplace fatal injuries by cause of injury, 2016-2023

INDUSTRIES CONTRIBUTING TO WORKPLACE FATAL INJURIES

The Construction sector remained the top contributor in 2023 with 18 fatal injuries. This was followed by Transportation & Storage industry (eight fatal injuries) and Manufacturing sector (five fatal injuries). These traditionally higher risk industries accounted for 86% of all fatal injuries in 2023.

Figure 2d: Number of workplace fatal injuries by industry, 2016-2023



*Others refer to the summation of various industries with lower incidence of workplace fatalities in recent years. For more information, please refer to the statistical tables in Annex B.

WORKPLACE FATAL INJURIES BY INDUSTRY

CONSTRUCTION

There were 18 workplace fatal injuries in the Construction sector in 2023, four fatalities more than 2022. The workplace fatal injury rate increased from 2.9 fatal injuries per 100,000 workers in 2022 to 3.4 in 2023.

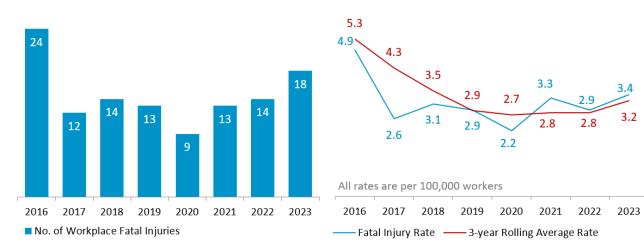
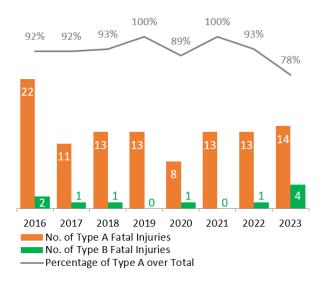


Figure 3a: Number and rate of workplace fatal injuries for Construction sector, 2016-2023

Figure 3b: Number and rate of workplace fatal injuries for Construction sector by fatality risk, 2016-2023





MANUFACTURING

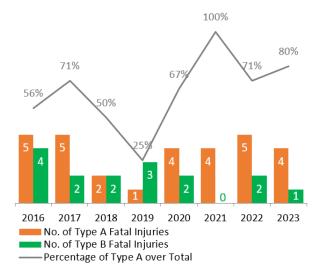
There were five workplace fatal injuries in the Manufacturing sector in 2023, two fatal injuries fewer than 2022. The workplace fatal injury rate declined from 1.7 fatal injuries per 100,000 workers in 2022 to 1.2 in 2023. More than seven in 10 fatal injuries in the last three years were from Type A incidents.

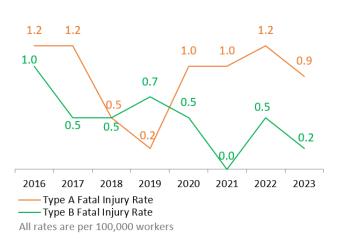
Figure 3c: Number and rate of workplace fatal injuries for Manufacturing sector, 2016-2023





Figure 3d: Number and rate of workplace fatal injuries for Manufacturing sector by fatality risk, 2016-2023





TRANSPORTATION & STORAGE

There were eight workplace fatal injuries in the Transportation & Storage industry in 2023, one fatality less than 2022. The workplace fatal injury rate declined from 3.4 fatal injuries per 100,000 workers in 2022 to 3.0 in 2023. More than seven in 10 of fatal injuries in the last three years were from Type A incidents.

Figure 3e: Number and rate of workplace fatal injuries for Transportation & Storage industry, 2016-2023



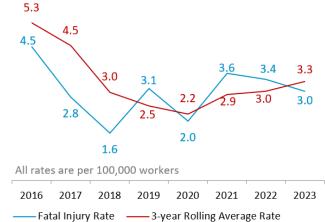
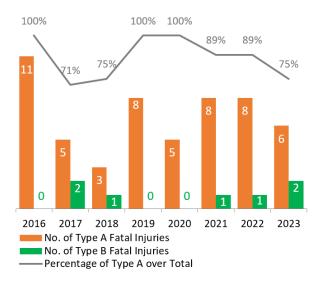
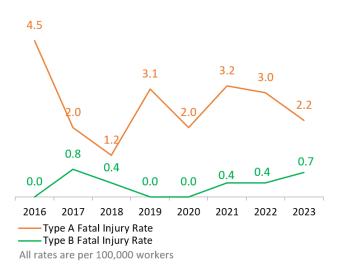


Figure 3f: Number and rate of workplace fatal injuries for Transportation & Storage industry by fatality risk, 2016-2023





4.9

0.0

2023

0.0

2022

1.8

0/0

2021

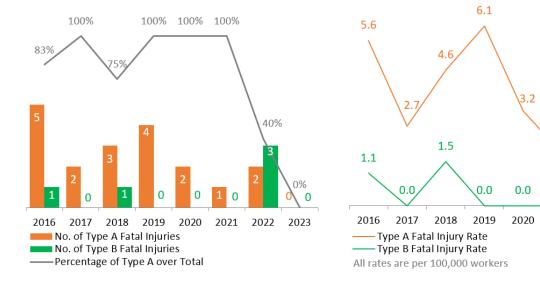
MARINE

There were no workplace fatal injuries in the Marine industry⁸ in 2023, a significant improvement from the five in 2022. The workplace fatal injury rate consequently fell from 8.2 fatal injuries per 100,000 workers in 2022 to 0 in 2023. In previous years, majority of fatal injuries from the industry were contributed by Type A incidents, except for 2022 where there was one more Type B (three fatal injuries) than Type A (two fatal injuries).



Figure 3g: Number and rate of workplace fatal injuries for Marine industry, 2016-2023

Figure 3h: Number and rate of workplace fatal injuries for Marine industry by fatality risk, 2016-2023



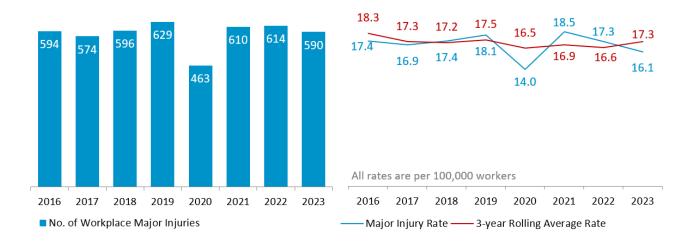
 ${}^{\boldsymbol{8}}$ The marine industry includes the following activities:

- Shipbuilding and Ship Repair
- Marine Surveying Services (other than classification societies)
- Salvaging of distressed vessels and cargo

Works carried out in the anchorage are also included.

WORKPLACE MAJOR INJURIES

There were 590 workplace major injuries in 2023, fewer than 614 injuries in 2022. Consequently, the major injury rate declined from 17.3 major injuries per 100,000 workers in 2022 to 16.1 in 2023.





CAUSES OF WORKPLACE MAJOR INJURIES

Incidents with lower fatality risk (Type B) formed 65% of all major injuries in 2023. Type B major injury rate fell from 11.2 major injuries per 100,000 workers in 2022 to 10.5 in 2023. Similarly, Type A major injury rate fell from 6.1 to 5.6 per 100,000 workers over the same period.

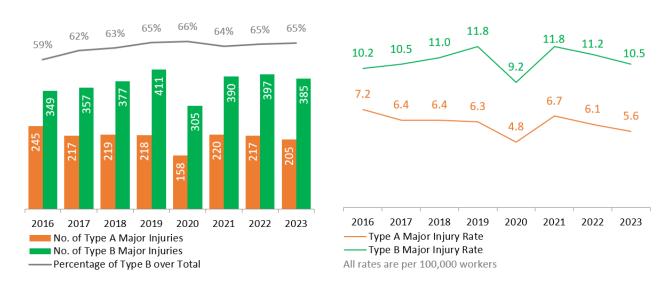


Figure 4b: Number and rate of workplace major injuries by fatality risk, 2016-2023

The top three causes of workplace major injuries were (i) Slips, Trips & Falls; (ii) Machinery Incidents; & (iii) Falls from Height. These collectively accounted for 59% (350 injuries) of the total number of workplace major injuries in 2023.

Тор	2nd	3rd	4th	5th	6th
Туре В	Туре В	Туре А	Туре А	Туре А	Туре В
Slips, Trips & Falls 216 203 173 177 159	Machinery Incidents	Falls from Height	Struck by Falling Objects	Vehicular Incidents	Exposure to/ Contact with Extreme Temperature
	⁸⁶ 74 76 ⁸² 77 ⁸⁴ 58 ⁶³ 77	⁷³ 67 63 61 62 51 63 67	^{42 45} ^{34 28} ³⁰ ^{34 28} ³⁰	⁵⁰ 41 46 41 36 46 41 31	30 ^{41 43} 34 37 ⁴³ 38 30 ^{21 43} 34 37 ⁴³ 38 27
2016 2017 2018 2018 2019 2020 2021 2021 2023	2016 2017 2018 2019 2019 2020 2021 2022 2023	2016 2017 2018 2019 2019 2021 2021 2021 2023	2016 2017 2018 2019 2019 2020 2021 2021 2023	2016 2017 2018 2019 2020 2021 2021 2022 2023	2016 2017 2018 2019 2019 2020 2021 2021 2023

Figure 4c: Number of workplace major injuries by cause of injury, 2016-2023

INDUSTRIES CONTRIBUTING TO WORKPLACE MAJOR INJURIES

In 2023, the top contributing sector for major injuries was the Manufacturing sector with 150 major injuries, followed closely by the Construction sector with 149 major injuries. These top two contributing sectors collectively accounted for 51% (299 injuries) of the total major injuries in 2023.

Figure 4d: Number of workplace major injuries by industry, 2016-2023

Тор	2nd	3rd	4th	5th	8th
Manufacturing 136 143 140 150 130 134 122 110	167 Construction 147 157 149 135 129 127 74	74 51 52 50 59 61 59 51 59 59 59 59 59 50 59 50 59 50 59 50 59 50 50 50 50 50 50 50 50 50 50 50 50 50	Accommodation & Food Services	Administrative & Support Services	Marine
2016 2017 2018 2019 2020 2021 2021 2023 2023	2016 2017 2018 2019 2020 2020 2021 2022 2023	2016 2017 2018 2019 2020 2020 2021 2021 2022 2023	2015 2017 2018 2019 2020 2022 2022 2023	38 40 45 36 201 5017 5018 5020 5	33 24 1416131515 522 5207 5207 507 507 507 507 507 507 507 507 507 5

WORKPLACE MAJOR INJURIES BY INDUSTRY

CONSTRUCTION

There were 149 workplace major injuries in the Construction sector in 2023, eight major injuries fewer compared to 2022. The workplace major injury rate for the sector fell to 28.5 major injuries per 100,000 workers in 2023 from 32.0 in 2022. Being a high-risk sector, major injuries were dominated by Type A incidents.

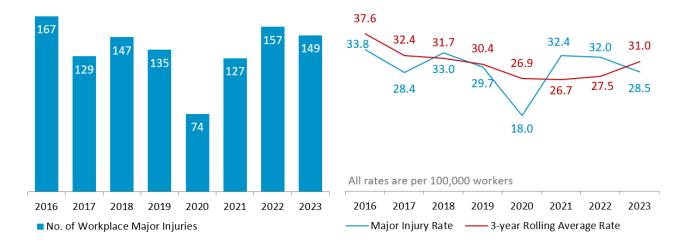
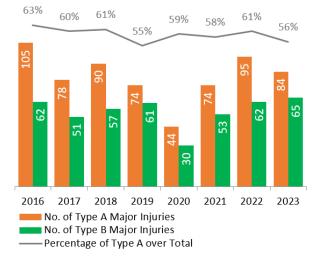


Figure 5a: Number and rate of workplace major injuries for Construction sector, 2016-2023

Figure 5b: Number and rate of workplace major injuries for Construction sector by fatality risk, 2016-2023





MANUFACTURING

There were 150 workplace major injuries in the Manufacturing sector in 2023, 28 (23%) more major injuries than 2022. Consequently, the workplace major injury rate increased to 35.1 major injuries per 100,000 workers in 2023 from 28.8 in 2022. Majority of the major injuries from the sector were contributed by Type B incidents with lower fatality risk.

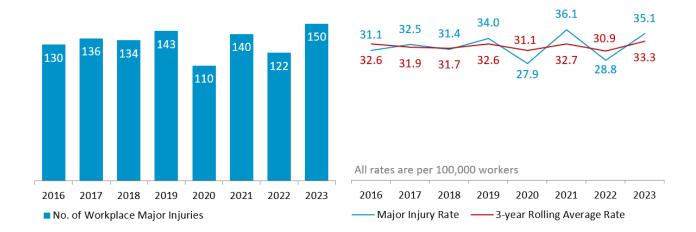
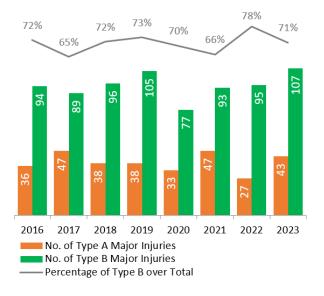
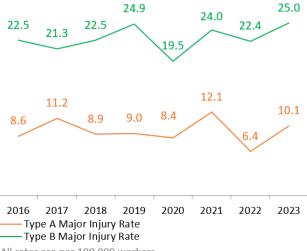


Figure 5c: Number and rate of workplace major injuries for Manufacturing sector, 2016-2023

Figure 5d: Number and rate of workplace major injuries for Manufacturing sector by fatality risk, 2016-2023





All rates are per 100,000 workers

TRANSPORTATION & STORAGE

There were 47 workplace major injuries in the Transportation & Storage industry in 2023, 14 major injuries fewer than 2022. The workplace major injury rate decreased to 17.5 major injuries per 100,000 workers in 2023 from 23.2 in 2022. Slightly less than half of the major injuries came from Type B incidents with lower fatality risk, in 2023.

Figure 5e: Number and rate of workplace major injuries for Transportation & Storage industry, 2016-2023

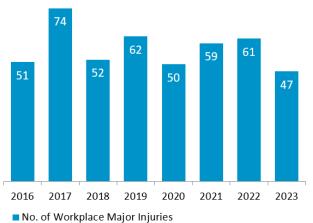
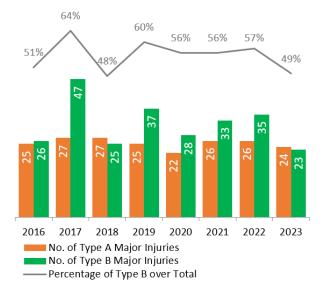
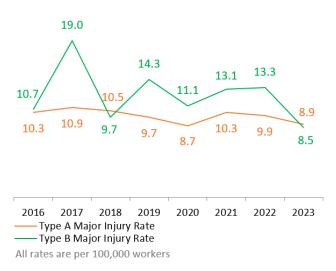




Figure 5f: Number and rate of workplace major injuries for Transportation & Storage industry by fatality risk, 2016-2023





MARINE

There were 22 workplace major injuries in the Marine industry in 2023, seven more injuries compared to 2022. The workplace major injury rate rose to 35.3 major injuries per 100,000 workers in 2023 from 24.6 in 2022. The increase in 2023 was driven mainly by the increase in Type B incidents with lower fatality risk.

Figure 5g: Number and rate of workplace major injuries for Marine industry, 2016-2023

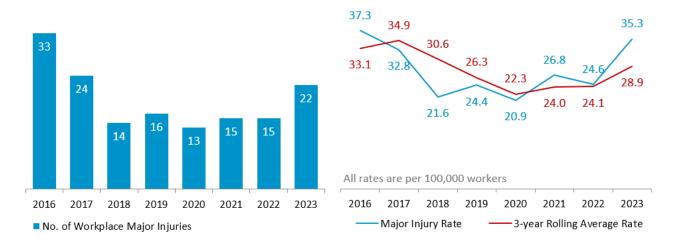
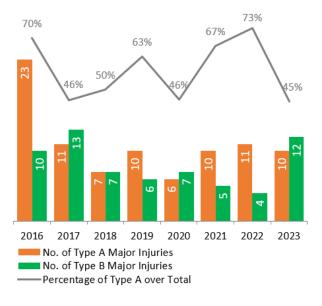
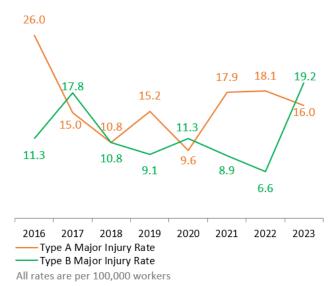


Figure 5h: Number and rate of workplace major injuries for Marine industry by fatality risk, 2016-2023





WORKPLACE MINOR INJURIES

Under the new series [N] (any instance of medical leave or light duties), the overall number of reported minor injuries in 2023 was 22,161, 5% higher compared to 21,106 in 2022. The corresponding minor injury rate for 2023 was at 606 injuries per 100,000 workers, 1.8% higher than 596 in 2022, but remained stable.

Based on the former series (four or more days of medical leave, or at least 24 hours of hospitalisation only), there were 12,319 minor injuries in 2023, 3% higher compared to 11,915 in 2022. The corresponding minor injury rate in the former series was similarly marginally higher in 2023 compared to 2022.



Figure 6a: Number and rate of workplace minor injuries, 2016-2023

[N] New Series. Injuries with any instance of medical leave or light duties.

CAUSES OF WORKPLACE MINOR INJURIES

Minor injury numbers and rates from both Type A and Type B incidents have increased slightly in 2023 compared to 2022. Type B incidents formed about 71% of all minor injuries in 2023. Slips, Trips & Falls, Machinery Incidents, and Struck by Moving Objects remained the top three leading causes of minor injuries, accounting for 51% (11,342 injuries) of 22,161 minor injuries in 2023.

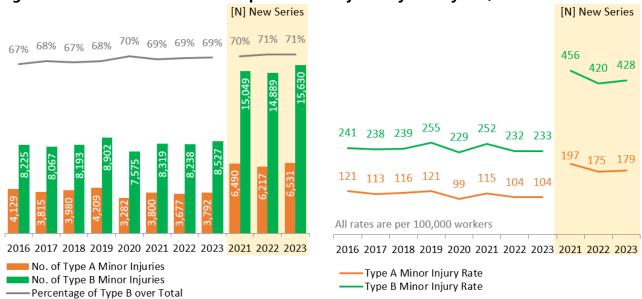


Figure 6b: Number and rate of workplace minor injuries by fatality risk, 2016-2023

[N] New Series. Injuries with any instance of medical leave or light duties.

Figure 6c: Number of workplace minor injuries by cause of injury, 2016-2023

Тор	2nd	3rd	4th	5th
Туре В	Туре В	Туре А	Туре А	Туре В
Slips, Trips & Falls	Machinery Incidents	Struck by Moving Objects	Struck by Falling Objects	Over-exertion/ Strenuous Movements
3,315 3,323 3,407 3,569 3,565 3,565 3,566	2,172 2,025 2,025 2,051 2,051 1,965 1,965 1,972 3,029 3,030	971 939 1,114 1,113 979 1,146 1,114 1,114 2,238 (1,998 (1,998 (1,998	1,1138 994 91,016 936 936 936 936 936 947 1,033 1,033 1,659	786 767 835 902 902 850 849 1,732 1,617 1,660
2016 2017 2018 2018 2019 2020 2021 2022 2022 2023 2022 N] 2023 2023 N]	2016 2017 2018 2018 2019 2021 2021 2022 2023 2023 2023 2023 2023	2016 2017 2018 2018 2019 2021 2021 2022 2022 2023 2023 2023 2023	2016 2017 2018 2018 2019 2020 2021 2023 2023 2023 2023 2023 2023	2016 2017 2018 2019 2019 2021 2021 2022 2022 N] 2022 N] 2023 N]

INDUSTRIES CONTRIBUTING TO WORKPLACE MINOR INJURIES

With the new series, the top four leading industries were Manufacturing (3,990), Construction (3,349), Accommodation & Food Services (2,998) and Health & Social Services (2,955). These industries accounted for 60% (13,292 injuries) of the 22,161 minor injuries in 2023.

Figure 6d: Number of workplace minor injuries by industry, 2016-2023

Тор		2nd		3rd		4th		5th		6th		
Manufacturing	7 4,221 4,019 3,990	Construction	3,801 517 49	Accommodatio & Food Service	s		alth & Services		Transportatio & Storage	n	Administrative Support Servie	
2,772 2,603 2,774 2,650 2,774 2,568 2,568	1	2,516 2,111 2,111 2,390 2,303 2,303	7 ^{3,3} 3,3,3	1,240 1,325 1,325 1,571 1,245 1,245 1,245 1,245	2,488 2,632 2,998	474 505 705 807	+ 884 905 1,041	2,308 2,407 2,955	1,136 1,197 1,197 1,185 971 1,046 982 952	1,653 1,654 1,656	772 854 882 882 912 912 886	1,501 1,414 1,459
2016 2017 2018 2018 2019 2020 2021 2022 2023	2021 [N] 2022 [N] 2023 [N]	2016 2017 2018 2018 2019 2020 2021 2021 2023	2021 [N] 2022 [N] 2023 [N]	2016 2017 2018 2018 2019 2020 2021 2021 2023	2021 [N] 2022 [N] 2023 [N]	2016 2017 2018 2019 2020		2021 [N] 2022 [N] 2023 [N]	2016 2017 2018 2018 2019 2020 2021 2022 2023	2021 [N] 2022 [N] 2023 [N]	2016 2017 2018 2019 2019 2020 2021 2021 2021 2022	2021 [N] 2022 [N] 2023 [N]

DANGEROUS OCCURRENCES (DO)

There were 19 cases of DOs reported to MOM in 2023, eight DOs fewer than 2022. Amongst the DO cases, 13 cases involved Collapse/Failure of Structures & Equipment and six cases involved Fires & Explosion. In 2023, Construction was the top contributor accounting for 47% (nine cases) of the total number of DO cases. The second top contributing sector was Manufacturing at 21% (four cases).

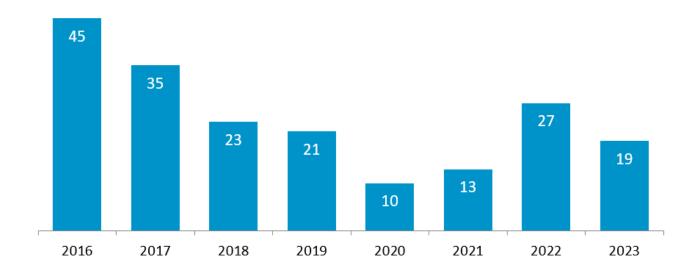


Figure 7a: Number of dangerous occurrences, 2016-2023

Figure 7b: Number of dangerous occurrences by industry, 2016-2023

Тор	2nd	3rd				
Construction	Manufacturing	Administrative & Support Services	Transportation & Storage	Marine	Others*	
22 16 10 5 8	12 10 9 5 3 2 2 4		$2 \xrightarrow{3} 1 1 1 \xrightarrow{2} 1 1$	2 4 2 0 1 0 0 1 1 1	$\begin{array}{c} 6 & 6 \\ & 5 \\ & & 3 \\ 1 & 1 & 1 \\ \end{array}$	
2016 2017 2018 2019 2019 2020 2021 2021 2021 2023	2016 2017 2018 2019 2020 2021 2021 2021 2023	2016 2017 2018 2018 2019 2020 2021 2021 2022 2023	2016 2017 2018 2019 2019 2020 2021 2021 2021 2023	2016 2017 2018 2018 2019 2020 2021 2021 2021 2023	2016 2017 2018 2018 2019 2019 2020 2021 2022 2023	

*Others refer to the summation of various industries with lower incidence of DOs in recent years. For more information, please refer to the statistical tables in Annex B.

OCCUPATIONAL DISEASES (OD)

There were 1,229 cases of ODs in 2023, an increase of 17% compared to the 1,052 cases in 2022. The OD incidence rate consequently increased from 29.7 cases per 100,000 workers in 2022 to 33.6 in 2023. This increase was largely driven by the rise in reported Noise-induced Deafness (NID) cases due to the ongoing Enhanced Workplace Health Surveillance (WHS+) efforts and increased awareness in reporting amongst doctors and employers.

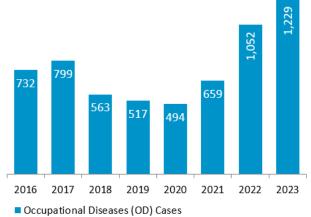
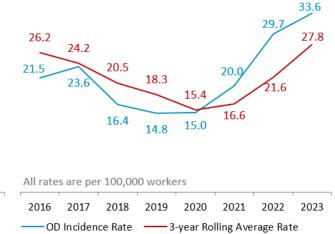


Figure 8a: Number and rate of occupational diseases, 2016-2023



Manufacturing was the top contributor in 2023 with 557 OD cases, followed by Construction and Health & Social Services with 108 and 104 cases, respectively. These industries collectively accounted for 63% (769 cases) of all OD cases in 2023.

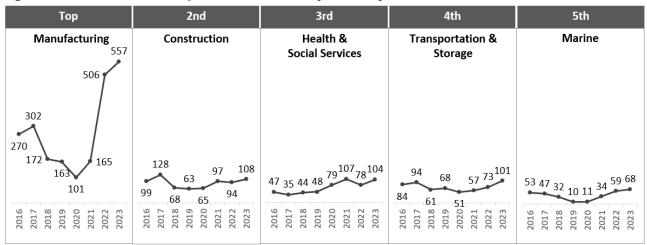
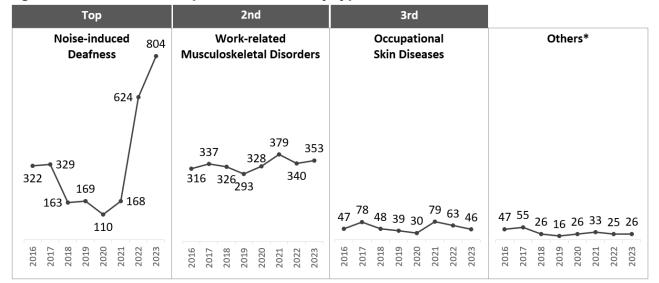


Figure 8b: Number of occupational diseases by industry, 2016-2023

TYPES OF OCCUPATIONAL DISEASES

The top two types of OD cases were (i) Noise-induced Deafness and (ii) Work-related Musculoskeletal Disorders⁹, collectively accounting for 94% (1,157 cases) of all OD cases in 2023.

Figure 8c: Number of occupational diseases by type, 2016-2023



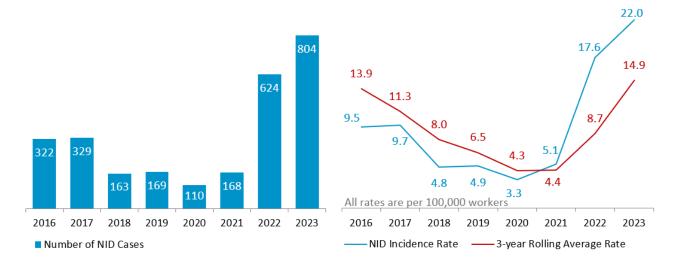
*Others refer to the summation of various OD types with lower incidence in recent years. For more information, please refer to the statistical tables in Annex B.

⁹ Back injuries due to ergonomic risks were considered as Work-related Musculoskeletal Disorders and included as an occupational disease since 2013.

NOISE-INDUCED DEAFNESS (NID)

There were 804 NID cases in 2023, higher than 624 cases in 2022 due to the ongoing Enhanced Workplace Health Surveillance (WHS+) efforts and increased awareness in reporting amongst doctors and employers. Manufacturing continued to be the top contributor to NID cases, accounting for 61% (492 cases) of all NID cases. This was followed by Transportation & Storage with 9% (72 cases).

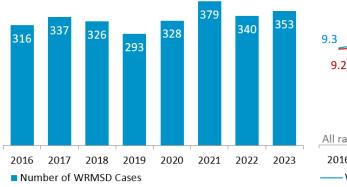
Figure 8d: Number and rate of noise-induced deafness, 2016-2023

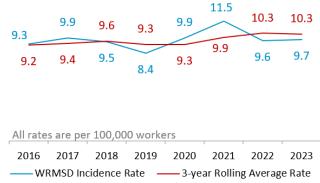


WORK-RELATED MUSCULOSKELETAL DISORDERS (WRMSD)

WRMSD cases increased from 340 cases in 2022 to 353 cases in 2023. The top contributing industry was Health & Social Services, accounting for 20% (71 cases) of all WRMSD cases, followed by Accommodation & Food Services and Manufacturing with 16% each (58 cases and 55 cases respectively).







WORK INJURY COMPENSATION

The Work Injury Compensation Act (WICA) enables employees to make claims for work-related injuries or diseases without having to file a civil suit under common law. It is a low-cost and faster alternative to common law for settling compensation claims.

NUMBER OF WORK INJURY CLAIMS AND PAYOUT AMOUNT AWARDED

The total number of work injury claims¹⁰ awarded increased by 6% from 25,566 cases in 2022 to 26,998 cases in 2023. The rise was contributed mainly from the increase in number of Permanent Incapacity claims in 2023. Due to the increase in the number of cases, the total compensation payout¹¹ awarded consequently rose by 18% from \$122.23 million in 2022 to \$143.75 million in 2023.

Table 1a: Number of TI and PI work injury compensation claims and amount awarded,2021-2023

	Temporary In	capacity (TI) ¹²	Permanent Incapacity (PI) ¹³					
Year	No. of cases	MC Wages (\$million)	No. of cases	MC Wages (\$million)	PI Compensation (\$million)			
2021	19,347	\$15.37	3,730	\$14.66	\$61.30			
2022	21,470	\$17.78	3,992	\$18.74	\$71.29			
2023	21,743	\$19.67	5,173	\$27.62	\$84.81			

Table 1b: Number of fatal and total work injury compensation claims and amount awarded,2021-2023

		Fatal	Total ¹¹						
Year	No. of cases (\$million)		No. of cases	MC Wages (\$million)	PI/Death Compensation (\$million)	Total Payout (\$million)			
2021	130	\$17.64	23,207	\$30.03	\$78.94	\$108.97			
2022	104	\$14.42	25,566	\$36.52	\$85.71	\$122.23			
2023	82	\$11.65	26,998	\$47.29	\$96.46	\$143.75			

¹⁰ Work injury compensation data excludes cases that were withdrawn, cases with No-Further-Action required and cases that were not admitted under WICA. MC wages indicated in the table above were computed based on the number of days of medical/hospitalisation leave & light duty captured by MOM.

¹¹ Total compensation payout is the sum of Total MC Wages and Total PI/Death Compensation.

¹² Temporary incapacity claims arise from non-permanent work injuries where an injured employee is temporarily unable to perform work and earn his usual wages after being placed on medical leave.

¹³ Permanent incapacity claims arise from injuries which cause permanent injuries or loss of bodily functions to an injured employee.

NUMBER OF WORK INJURY CLAIMS FROM WORKERS WHO WERE INVOLVED IN TRAFFIC ACCIDENTS DURING WORK AND WERE NOT VOCATIONAL DRIVERS

Of the 26,998 work injury claims in 2023, there were a total of 25 fatal and major injuries among workers who were involved in traffic accidents during work and were not vocational drivers (Table 1c).

Table 1c: Number of fatal and major injuries among workers who were involved in traffic accidents during work and were not vocational drivers, based on work injury claims reported, 2021-2023

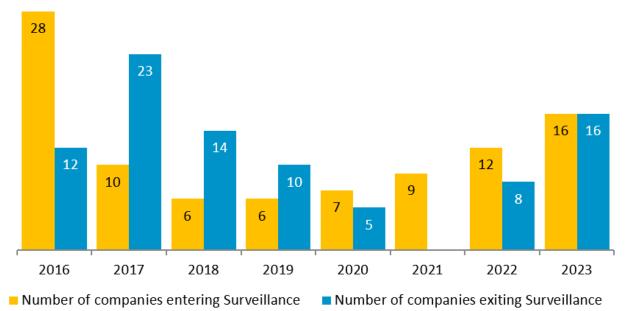
	2021		2022		2023	
	Fatal	Major	Fatal	Major	Fatal	Major
Claims from workers who were involved in traffic accidents while driving for work and were not vocational drivers. (e.g. inspectors driving from office to worksite, salesmen)	1	11	1	13	1	17
Claims from workers who were involved in traffic accidents while they were passengers being transported for work. (e.g. employees taking a taxi to an external meeting, workers being transported from worksite to worksite in a lorry)	2	6	0	14	1	6

BUSINESS UNDER SURVEILLANCE

Proactive surveillance of high-risk workplaces enables preventive measures to be taken early. The Business Under Surveillance (BUS) programme focuses on improvement of WSH management systems.

BUSINESS UNDER SURVEILLANCE

More than 300 companies had been placed under the programme since its inception in 2007. Companies with poor WSH performance which includes having (i) fatalities, (ii) multiple workplace injuries or Dangerous Occurrences, (iii) issued with Stop Work Orders (SWO), (iv) accumulated a substantial number of demerit points, or (v) poor enforcement records, will be assessed on their risk management and WSH management system. If the company demonstrates inability to manage WSH properly or shows signs of systemic lapses, it will formally enter the BUS programme. Companies will exit the programme only when they have shown significant improvement in their WSH performance. In 2023, 16 companies entered the BUS programme. They were from the Construction, Manufacturing and Services sectors. 16 companies exited the programme in 2023.





MEDICAL AND HYGIENE SURVEILLANCE

Medical and Hygiene surveillance programmes monitor workers' exposure and health effects from exposure to the list of hazards under the Workplace Safety and Health (General Provisions) Regulations, Workplace Safety and Health (Noise) Regulations and the Workplace Safety and Health (Medical Examinations) Regulations.

MEDICAL SURVEILLANCE

2016

2017

2018

Workplaces with hazards listed in the Schedule of the WSH (Medical Examinations) Regulations are required to send their exposed workers for pre-placement and periodic medical examinations. The number of workers under surveillance increased to 111,298 in 2023 from 104,692 in 2022. Similarly, the number of workplaces under medical surveillance increased to 2,281 in 2023 from 2,227 in 2022.

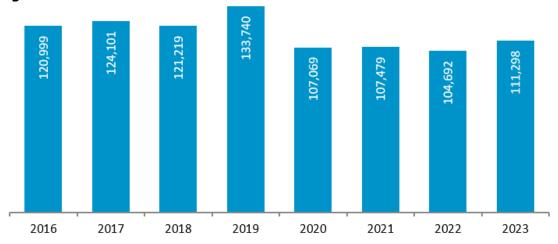


Figure 10a: Number of workers under medical surveillance, 2016-2023



2020

2021

2022

2023

Figure 10b: Number of workplaces under medical surveillance, 2016-2023

2019

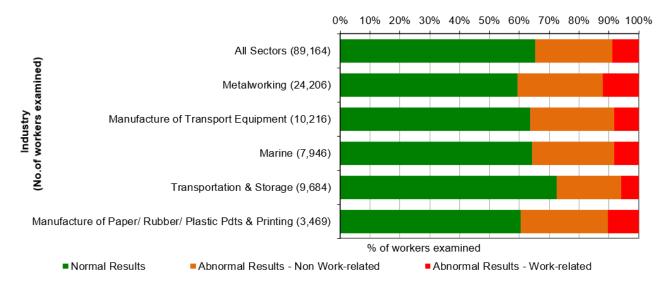
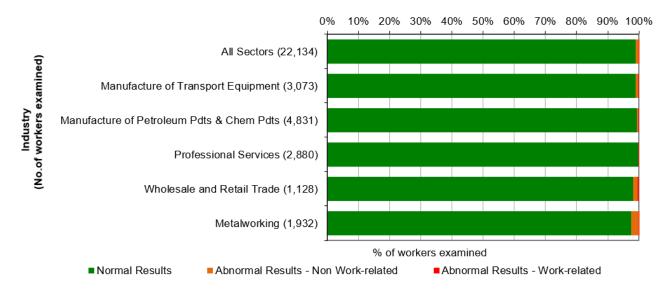


Figure 10c: Medical monitoring for noise exposure by Top five industries, 2023

Figure 10d: Medical monitoring for chemical exposure by Top five industries, 2023



WORKPLACE SAFETY & HEALTH REPORT, 2023 37

HYGIENE SURVEILLANCE

Workplaces where persons are likely to be exposed to excessive noise or toxic substances are required to conduct regular hygiene monitoring to measure their workers' exposure to noise and chemicals under the WSH (Noise) Regulations and the WSH (General Provisions) Regulations respectively.

NOISE EXPOSURE LEVELS

Based on the noise monitoring results submitted over the past three years, 78% of the workplaces had noisy processes exceeding 85dBA. 68% of the workplaces that conducted personal exposure monitoring had workers who were exposed to excessive noise (above an equivalent sound pressure level of 85dBA over an eight-hour workday). These workplaces would need to implement additional control measures to reduce or control the noise generated from machinery or equipment in order to reduce workers' exposure to below the permissible limits as stipulated in the Schedule of the WSH (Noise) Regulations.



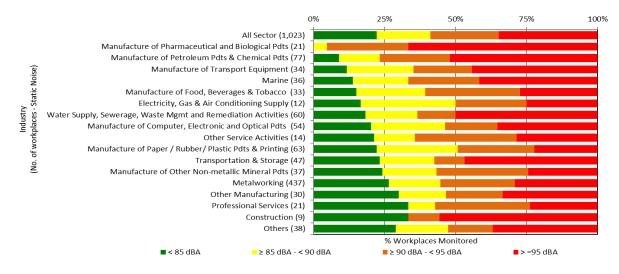
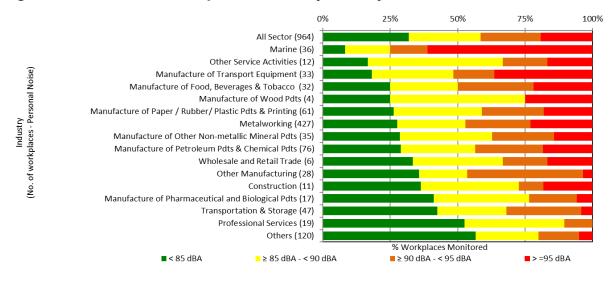


Figure 11b: Personal noise exposure results by industry, 2021-2023



CHEMICAL EXPOSURE LEVELS

A total of 4,053 chemical monitoring results were received in 2023, of which 51% of the results were from the Manufacture of Computer, Electronic & Optical Products (27%), Metalworking (13%) and Manufacture of Petroleum Products & Chemical Products industry (12%). Workplaces with chemical exposure levels higher than permissible exposure level (PEL¹⁴) will require implementation of additional engineering control measures to eliminate or reduce workers' exposure to below the PEL.

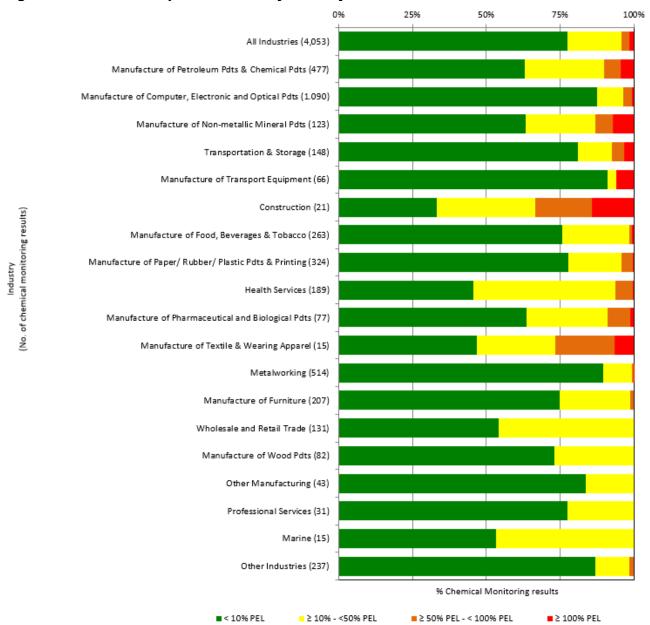


Figure 11c: Chemical exposure results by industry, 2023

¹⁴ Permissible Exposure Level (PEL) refers to the maximum time weighted average concentration of a toxic substance to which any person may be exposed.

ANNEX A1

STATISTICAL TABLES ON INDUSTRY PROFILE

Table (vii): Fatal and major injury rates by firm size and proportion of injured by working experience for selected industry, 2023

Industry	by occupie	y Rate er firm size 00 workers)	Proportion of injured by working experience in the company	
	SME^ Larger Firms		≤ 3 years	> 3 years
Construction	23	56	65%	35%
Manufacturing	53	17	59%	41%
Transportation & Storage*	33	24	56%	42%
Accommodation & Food Services	13	22	53%	47%
Administrative & Support Services	13	21	64%	36%
Wholesale & Retail Trade	4	9	50%	50%

^ Small and Medium Enterprises (SME) are defined as enterprises with employment not more than 200 workers.

* Does not sum up to 100%. A small proportion of the injured did not have records on working experiences.

Table (viii): Number and proportion of workplace fatal and major injuries by selectedindustry, 2023

Industry	Number of Fatal and Major Injuries, 2023	Percentage of Total
Overall	626	100%
Construction	167	27%
Manufacturing	155	25%
Transportation & Storage	55	9%
Accommodation & Food Services	43	7%
Administrative & Support Services	42	7%
Wholesale & Retail Trade	24	4%
Sum for leading Industries	486	78%



INDUSTRY PROFILE OF FATAL AND MAJOR INJURIES BY INCIDENT TYPE (CAUSE) AND ROOT CAUSES, 2023

CONSTRUCTION

Common incident type (cause) for fatal and major injuries in 2023

Construction				
Туре А		Туре В		
Incident Type (Cause)	2023	Incident Type (Cause)	2023	
Falls from Height	37	Slips, Trips & Falls	32	
Caught in/Between Objects	14	Machinery Incidents	20	
Struck by Falling Objects	14			
Vehicular Incidents	10			
Struck by Moving Objects	9			

Common root causes

Accident types	Root causes	Common occurrence	Common incident agent
Falls From Height	Inadequate fall prevention plan	Use of generic fall protection measures that did not address specific site conditions, e.g. lack of anchorage point for harness	Ladders, Scaffolds
	Non-compliance to fall prevention plan	Failure to ensure protective measures were in place before work commenced – poor supervision	, Roof works, Structures, Mobile Elevated Work
	Unsafe behaviours by workers	Victims failed to anchor harnesses, or adopted unsafe behaviours e.g. climbing over barriers and removing barricades	Platform
Vehicular	No / inadequate Traffic Management Plan	Lack of proper control of vehicular movements on site especially due to changing site conditions and lack of designated walkways	Matauchislas
Incidents	Negligence by operator/co-worker	Operator/co-worker did not keep a proper lookout, jaywalking or did not adhere to control measures	 Motor vehicles

Common root causes (Continued)

Accident types	Root causes	Common occurrence	Common incident agent
mana Isolat comp Mana Victim Objects Laten Inade meas	Inadequate WSH management System	Inadequate and generic Risk Assessment, Safe Work Procedures, no/inadequate lifting plan, overloading	
	Isolated non- compliance to WSH management system (by victim or co-worker/s)	Complacency of workers (improper rigging method), failure to adhere to procedures	Metal Items, Industrial
	Latent defects	Lifting gears or equipment failure due to poor maintenance	Hand Tools
	Inadequate risk control measures	Negligence of individual/ other workers, etc.	
	Poor housekeeping	usekeeping Improper storage or placement of materials or tools.	

MANUFACTURING

Common incident type (cause) for fatal and major injuries in 2023

Manufacturing			
Туре А		Туре В	
Incident Type (Cause)	2023	Incident Type (Cause)	2023
Struck by Falling Objects	11	Machinery Incidents	52
Falls from Height	10	Slips, Trips & Falls	33
Struck by Moving Objects	9	Exposure to/Contact with Extreme Temperature	10
Caught in/Between Objects	7	Exposure to/Contact with Electrical Currents	5
Vehicular Incidents	6		

Common root causes

Accident types	Root causes	Common occurrence	Common incident agent	
	No or inadequate control measures or safety procedures	No machine guarding (especially in metalworking), no Lock out, Tag out (LOTO) procedures, ineffective or uncoordinated work processes between 2 or more interrelated machines leading to accident	Industrial machines (Saws, Transmission	
Machinery Incidents	Non-compliance to safety measures	Not following LOTO procedures, bypass of safety interlocks	machines e.g. Belts gear chain pulley, meat grinders)	
	Unsafe behaviours by workers	Wearing hand gloves, long sleeves, or untied long hair when operating machines with exposed rotating parts, resulting in entanglement accidents		
	Lack of safety measures	Failure to install non-slip flooring / anti-slip mats on wet areas		
Slips, Trips & Falls	Non-compliance to safety measures	Failure to enforce wearing of suitable footwear (e.g. rubber boots in metalworking), Lack of situational awareness	Floor/ Level	
	Poor housekeeping	Failure to clear material debris, resulting in obstructions along passageway. Disorganised workplace posing tripping hazards (e.g. electrical cables, compressed air hoses running across workplaces)		

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Common root causes (Continued)

Falls from	No or lack of safety measures	Unauthorized erection of mezzanine without barricade or access. Poor / unsafe means of access to materials stored at heights, e.g. unsecured ladders or lifting of persons using forklift	Ladders,
Height	Unsafe behaviours by workers	Workers devised their own improper and unsafe ways to access height Personal Protective Equipment (PPE) (e.g. body harness with lanyard, lifeline) provided by employer but workers failed to install or use it	- Structures
Struck by Falling Objects	No or lack of safety measures	Unsecured items placed at height. Poor / unsafe lifting or rigging techniques	Cranes, Structures
	Materials stored on metal storage racks without being shrink wrapped or secured	Materials may fall off from the metal storage racks during loading/unloading operations	Storage racks
	Improper storage of materials	Loose articles stacked above the guardrail height without any means of securing, near edges of mezzanine flooring or staircase landing	Mezzanine floor/staircase landing

TRANSPORTATION & STORAGE

Common incident type (cause) for fatal and major injuries in 2023

Transportation & Storage				
Туре А Туре В				
Incident Type (Cause)	2023	Incident Type (Cause)	2023	
Vehicular Incidents	11	Slips, Trips & Falls	19	
Struck by Falling Objects	8	Exposure to/ Contact with Electrical Currents	3	
Falls from Height	7	Machinery Incidents	2	

Common root causes

Accident types	Root causes	Common occurrence	Common incident agent	
Vehicular	Inadequate Traffic Management Plan and other controls	Lack of proper planning or supervision leading to improper use of vehicle; No proper control of keys to vehicles and designated operators; Unauthorized modification e.g. forklift attachments, poor forklift maintenance e.g. worn tires and faulty audio buzzers	Motor	
(including forklifts)	Non-compliance to Traffic management plan	Established traffic management plan, but not adhered to on site, e.g. demarcated lines faded over time and not repainted, workers not walking within demarcated lines etc	vehicles	
	Unsafe acts by injured/others	Actions by injured or negligence by third party drivers in work-related traffic accidents		
Falls From Height	Lack of safety measures	No prohibition against lifting of persons by forklift, reach trucks etc. No provision or instruction on safe means of access, leading to unsafe and improper use of ladders for access and work	Ladders Mobile Elevated Working Platforms	
	Competency issues	Workers devised their own improper and unsafe ways to access and work at height; Poor situational awareness of surrounding hazards e.g. fall from lorry bed		
Slips, Trips & Falls	Lack of safety measures	Failure to install non-slip flooring / anti-slip mats on wet areas. Lack of communication on safe means of access to vehicles; Poor housekeeping (e.g. electrical cables, materials haphazardly place on passageway and keeps floor dry)	Floor/Level Surfaces, Stairs or steps	
	Non-compliance to safety measures	Failure to enforce wearing of suitable footwear (e.g. non- slip shoes); Lack of handhold for access steps or stairs		

SERVICES

Туре А		Туре В		
Incident Type (Cause)	2023	Incident Type (Cause)	2023	
Acco	ommodation	& Food Services		
Vehicular Incidents	1	Slips, Trips & Falls	21	
		Exposure to/ Contact with Extreme Temperature	12	
		Over-exertion/ Strenuous Movements	4	
Adm	inistrative & S	Support Services		
Falls from Height	6	Slips, Trips & Falls	20	
Struck by Falling Objects	3	Over-exertion/ Strenuous Movements	4	
Vehicular Incidents	2	Exposure to/ Contact with Extreme Temperature	2	
Wholesale & Retail Trade				
Falls from Height	3	Slips, Trips & Falls	12	

Common incident type (cause) for fatal and major injuries in 2023

Common root causes

Accident types	Root causes	Common occurrence	Common incident agent
	Ac	commodation & Food Services	
Exposure to/ Inadequate Contact with planning and Extreme procedures		Crowded food prep area, Inadequate instructions on safe food preparation methods	Hot scalding liquid /
Temperature	Negligence by workers	Complacency/ lack of situational awareness during food prep (transferring hot liquids)	Steam
Slips, Trips &	Lack of safety measures	Failure to install non-slip flooring / anti-slip mats on wet areas	Floor/Level
Falls	Non-compliance to safety measures	Failure to enforce wearing of suitable footwear (e.g. non-slip shoes)	Surfaces

Accidents Type	Root Causes	Common Occurrence	Common incident agent				
	Administrative & Support Services						
Slips, Trips & Falls	Lack of safety measures	Failure to provide non-slip footwear; Lack of communication on Safe Work (cleaning) methods; Lack of suitable tools provided (e.g. cleaning / drying equipment)	Floor/Level Surfaces, Stairs or Steps				
	Non-compliance to safety measures	Use of improper tools (for cleaning / drying) Not wearing suitable footwear					
		Wholesale & Retail Trade					
Slips, Trips & Falls	Inadequate safety measures	Lack of system of managing flow of goods, Cluttered work area	Floor/Level Surfaces; Motor vehicles; Furniture / Fittings; Stairs/Steps; Goods & Cargo				

Common root causes (Continued)



STATISTICAL TABLES

Table 2: Rate of total workplace injuries by industry, 2022 - 2023

Industry	Total Workplace Injury Rate (per 100,000 workers)				
	2022	2023	2022 [N]	2023 [N]	
All Industries	355	354	614	623	
Construction	492	472	753	672	
Manufacturing	612	629	979	970	
Marine	488	489	798	784	
Transportation & Storage	400	374	659	635	
Accommodation & Food Services	568	571	1,030	1,123	
Administrative & Support Services	394	363	614	614	
Health & Social Services	484	527	1,268	1,471	
Professional, Scientific & Technical Activities	151	143	294	258	
Real Estate Services	348	327	535	520	
Wholesale & Retail Trade	169	159	291	283	
Others	176	189	320	356	

Industry/ Work Activity	2022	2023
All Industries	46	36
Construction	14	18
Smaller Scale Works (e.g. Addition & Alteration works, Renovation and Facility Management)	5	11
Regular Construction	9	7
Work-related Traffic Accidents	0	0
Transportation & Storage	9	8
Logistics & Transport	1	6
Manufacturing	7	5
Metalworking	3	2
Manufacture of Food, Beverages and Tobacco	0	2
Manufacture of Furniture	0	0
Manufacture of Petroleum Products & Chemical Products	2	0
Other Manufacturing	0	0
Marine	5	0
Real Estate Activities	3	1
Accommodation & Food Service Activities	2	0
Food & Beverage Service Activities	1	0
Accommodation	1	0
Administrative & Support Service Activities	2	1
Cleaning & Landscape Maintenance Activities	2	1
Water Supply; Sewerage, Waste Management & Remediation Activities	1	0
Agriculture and Fishing	1	0
Wholesale & Retail Trade	0	1
Retail Trade	0	1
Financial and Insurance Services	0	1
Community, Social & Personal Services	2	1
Other Service Activities	1	1
Public Administration & Defence	1	0

Table 3a: Number of workplace fatal injuries by industry/ work activity, 2022 - 2023

Table 3b: Rate of workplace fatal injuries by industry/ work activity, 2022 – 2023

	Per 100,0	00 workers
Industry/ Work Activity	2022	2023
All Industries	1.3	0.99
Construction	2.9	3.4
Smaller Scale Works (e.g. Addition & Alteration works, Renovation and Facility Management)	n.a.	n.a.
Regular Construction	n.a.	n.a.
Work-related Traffic Accidents	n.a.	n.a.
Transportation & Storage	3.4	3.0
Logistics & Transport	0.8	5.1
Manufacturing	1.7	1.2
Metalworking	2.9	1.9
Manufacture of Food, Beverages and Tobacco	0	3.3
Manufacture of Furniture	n.a.	n.a.
Manufacture of Petroleum Products & Chemical Products	n.a.	n.a.
Other Manufacturing	n.a.	n.a.
Marine	8.2	0
Real Estate Activities	4.1	1.3
Accommodation & Food Service Activities	0.8	0
Food & Beverage Service Activities	0.4	0
Accommodation	3.3	0
Administrative & Support Service Activities	0.8	0.4
Cleaning & Landscape Maintenance Activities	2.5	1.2
Water Supply; Sewerage, Waste Management & Remediation Activities	n.a.	n.a.
Agriculture and Fishing	n.a.	n.a.
Wholesale & Retail Trade	0	0.2
Retail Trade	0	0.6
Financial and Insurance Services	0	0.4
Community, Social & Personal Services	0.3	0.2
Other Service Activities	n.a.	n.a.
Public Administration & Defence	n.a.	n.a.

Per 100,000 workers

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Incident Type (Cause)		2023
Total Workplace Fatal Injuries		36
Type A (higher fatality risk)	37	29
Type B (Lower fatality risk)	9	7

Table 3c: Number of workplace fatal injuries by incident risk type (Type A/B), 2022 – 2023

Table 3d: Number of workplace fatal injuries by incident type (cause) and incident agent, 2022 – 2023

Incident Type (Cause)	Incident Agent	2022	2023
Total Workplace Fata	al Injuries for Type A	37	29
	Total	6	9
	Material & Substances - Metal Items	1	3
Collapse/Failure of	Physical Workplace - Structures	1	2
Structure &	Vehicles - Forklifts	3	1
Equipment	Pressurised Equipment	0	1
Lquipment	Material & Substances - Wooden Items	0	1
	Material & Substances - Glass Items	0	1
	Means of Access - Scaffold	1	0
Vehicular Incidents	Total	15	8
- Work-related	Subtotal	7	4
Traffic Accidents	Vehicles - Transport Equipment	7	4
	Subtotal	8	4
- In Workplaces	Vehicles - Transport Equipment	4	2
	Vehicles - Forklifts	3	0
	Vehicles - Industrial Trucks	1	2
	Total	8	8
	Physical Workplace - Structures	4	3
Falls From Height	Means of Access - Ladders	2	1
	Physical Workplace - Roofs	2	3
	Vehicles - Transport Equipment	0	1
	Total	1	2
Struck By Moving	Lifting Equipment - Others	0	1
Objects	Vehicles - Industrial Trucks	0	1
	Material & Substances - Wooden Items	1	0
Caught In/ Between	Total	0	1
Objects	Lifting Equipment - Mobile Work Platform	0	1
Suffocation	Total	0	1
/Drowning	Physical Workplace - Confined Space	0	1

(Continued) Table 3d: Number of workplace fatal injuries by incident type (cause) and incident agent, 2022 – 2023

Incident Type (Cause)	Incident Agent	2022	2023
Crane-related	Total	6	0
Incidents	Lifting Equipment - Cranes	6	0
Fires & Evolosion	Total	1	0
Fires & Explosion	Material & Substances - Explosives/Flammable	1	0
Total Workplace Fa	tal Injuries for Type B	9	7
	Total	5	3
	Means of Access - Others	2	1
Slips, Trips & Falls	Physical Workplace - Floors/Level Surfaces	1	1
	Vehicles - Forklifts	0	1
	Vehicles - Transport Equipment	2	0
F	Total	0	3
Exposure to/ Contact with	Material & Substances - Metal Items	0	1
Electric Current	Industrial Machines	0	1
	Electrical Equipment	0	1
Machinon Incident	Total	1	0
Machinery Incident	Industrial Machines	1	0
	Total	3	1
Others	Physical Workplace - Structures	2	0
	Other Incident Agents	1	1

Industry	AII	Construction	Transportation & Storage	Manufacturing	Wholesale & Retail Trade	Administrative & Support Service Activities	Real Estate Activities	Other Service Activities	Financial and Insurance Services
Total	36	18	8	5	1	1	1	1	1
Туре А	29	14	6	4	1	1	1	1	1
Collapse/Failure of Structure & Equipment	9	5	1	2	0	1	0	0	0
Vehicular Incidents	8	2	3	1	1	0	0	0	1
Falls From Height	8	5	1	0	0	0	1	1	0
Struck By Moving Objects	2	1	1	0	0	0	0	0	0
Caught In/ Between Objects	1	1	0	0	0	0	0	0	0
Suffocation /Drowning	1	0	0	1	0	0	0	0	0
Туре В	7	4	2	1	0	0	0	0	0
Slips, Trips & Falls	3	1	2	0	0	0	0	0	0
Exposure to/ Contact with Electric Current	3	2	0	1	0	0	0	0	0
Others	1	1	0	0	0	0	0	0	0

Table 3e: Number of workplace fatal injuries by industry and incident type (cause), 2023

Table 4a: Number of workplace major injuries by selected industry/ work activity, 2022 -	•
2023	

Industry/ Work Activity	2022	2023
All Industries	614	590
Construction	157	149
Smaller Scale Works (e.g. Addition & Alteration works, Renovation and Facility Management)	93	100
Regular Construction	62	47
Work-related Traffic Accidents	2	2
Manufacturing	122	150
Metalworking	37	59
Manufacture of Food, Beverages & Tobacco	48	36
Manufacture of Furniture	2	13
Manufacture of Petroleum Products & Chemical Products	7	8
Other Manufacturing	8	8
Transportation & Storage	61	47
Logistics & Transport	53	37
Accommodation & Food Service Activities	55	43
Food & Beverage Service Activities	45	35
Accommodation	10	8
Administrative & Support Service Activities	55	41
Cleaning & Landscape Maintenance Activities	30	22
Security & Investigation Activities	13	9
Wholesale & Retail Trade	41	23
Wholesale Trade	23	12
Retail Trade	18	11
Real Estate Activities	17	12
Marine	15	22
Professional, Scientific & Technical Activities	15	13
Community, Social & Personal Services	59	66
Health & Social Services	23	28
Education	18	16
Other Services Activities	7	11

Table 4b: Rate of workplace major injuries by selected industry/ work activity, 2022 – 2023

	Per 1	00,000 workers
Industry/ Work Activity	2022	2023
All Industries	17.3	16.1
Construction	32.0	28.5
Smaller Scale Works (e.g. Addition & Alteration works, Renovation and Facility Management)	n.a.	n.a.
Regular Construction	n.a.	n.a.
Work-related Traffic Accidents	n.a.	n.a.
Manufacturing	28.8	35.1
Metalworking	35.2	56.2
Manufacture of Food, Beverages & Tobacco	85.6	59.0
Manufacture of Furniture	n.a.	n.a.
Manufacture of Petroleum Products & Chemical Products	n.a.	n.a.
Other Manufacturing	n.a.	n.a.
Transportation & Storage	23.2	17.5
Logistics & Transport	45.0	31.3
Accommodation & Food Service Activities	21.1	15.9
Food & Beverage Service Activities	19.5	14.7
Accommodation	33.2	24.2
Administrative & Support Service Activities	23.0	16.8
Cleaning & Landscape Maintenance Activities	37.4	26.7
Security & Investigation Activities	27.5	18.7
Wholesale & Retail Trade	8.9	5.0
Wholesale Trade	7.6	3.9
Retail Trade	11.5	6.8
Real Estate Activities	23.0	15.8
Marine	24.6	35.3
Professional, Scientific & Technical Activities	5.4	4.6
Community, Social & Personal Services	10.1	10.7
Health & Social Services	12.0	13.8
Education	n.a.	n.a.
Other Services Activities	n.a.	n.a.

Table 4c: Types of workplace major injuries, 2022 - 2023

Workplace Major Injury Types	2022	2023
Total	614	590
Crushing, Fractures and Dislocations: Head, Back, Chest and Abdomen, Neck, Hip and Pelvis	356	346
Amputations	114	115
Burns, With More Than 20 MC Days	67	49
Multiple Injuries	44	41
Concussion, With More Than 20 MC Days	16	23
Exposure to/ Contact with Electric Current	13	12
Blindness	1	2
Drowning	1	0
Others	2	2

Incident Type (Cause)		2023
Total Workplace Major Injuries		590
Type A (higher fatality risk)	217	205
Type B (Lower fatality risk)	397	385

Table 4d: Number of workplace major injuries by incident risk type (Type A/B), 2022 – 2023

Table 4e: Number of workplace major injuries by key incident type (cause) and incident agent, 2022 – 2023

Incident Type (Cause)	Incident Agent		2023
Total Workplace Major II	Total Workplace Major Injuries for Type A		205
	Total	86	67
Falla Franz Llaight	Means of Access - Ladders	46	37
Falls From Height	Physical Workplace - Structure	17	15
	Physical Workplace - Roofs	5	4
	Total	30	43
Struck by Falling Objects	Metal Items (excluding knives/needles)	5	13
	Goods/Cargo	9	10
Vehicular Incidents	Total		31
- Work-related Traffic	Subtotal	17	12
Accidents	Motor Vehicles	17	12
	Subtotal	24	19
	Motor Vehicles	13	11
- In Workplaces	Vehicles – Excavators / Forklifts / Reach truck /	9	6
	Stacker		
Courset In (Total	21	26
Caught In/	Metal Items (excluding knives/needles)	8	15
Between Objects	Lifting Equipment - Mobile Work Platform	0	2
Struck by Moving	Total		24
Struck by Moving	Metal Items (excluding knives/needles)	8	6
Objects	Goods/Cargo	0	4

Table 4e: Number of workplace major injuries by key incident type (cause) and incident agent, 2022 – 2023 (Continued)

Incident Type (Cause)	Incident Agent		2023
Total Workplace Major II	Total Workplace Major Injuries for Type B		385
	Total	200	199
Cline Trine & Falls	Physical Workplace - Floors/Level Surfaces	103	83
Slips, Trips & Falls	Means of Access - Stairs or Steps	25	29
	Motor Vehicles	28	20
	Total	77	84
Machinery Incidents	Industrial Machines	60	66
	Industrial Hand Tools	13	16
Exposure to/ Contact	Total	38	27
with Extreme	Hot scalding liquid/Steam	29	22
Temperatures	Pressurised Equipment	0	3
Europeumo to / Constant	Total	20	22
Exposure to/ Contact with Electric Current	Industrial Machines	5	9
with Electric Current	Electrical Installation	11	7
Over evertion (Total	18	21
Over-exertion/	Goods/Cargo	7	12
Strenuous Movements	Human Factors	4	5

	Top Three Incident Types (Causes)			
Industry	1 st	2 nd	3 rd	
All Industries	STF	MAC	FFH	
Construction	FFH	STF	MAC	
Marine	STF, FFH, CIBO, ETEC	-	-	
Manufacturing	MAC	STF	SBFO	
Manufacture of Food, Beverages & Tobacco	MAC	STF	ETET	
Metalworking	MAC	STF	SBFO	
Manufacture of Furniture	MAC	CIBO	STF	
Other Manufacturing	MAC	Multiple Causes	-	
Manufacture of Petroleum Products & Chemical Products	ETET	<mark>SBMO</mark> , MAC, SAO, ETHS	-	
Transportation & Storage	STF	VEH, SBFO	-	
Logistics & Transport	STF	VEH, FFH, SBFO	-	
Accommodation & Food Service Activities	STF	ETET	OESM	
Food & Beverage Service Activities	STF	ETET	OESM	
Accommodation	STF	ETET	OESM, PA, SAO	
Administrative & Support Service Activities	STF	FFH	OESM	
Cleaning & Landscape Maintenance Activities	STF	FFH, OESM	SBFO	
Security & Investigation Activities	STF	VEH	ETET, SAO, PA	
Wholesale & Retail Trade	STF	FFH	Multiple Causes	
Wholesale Trade	STF	Multiple Causes	-	
Retail Trade	STF	FFH	MAC, <mark>SBMO</mark> , ETBM	
Real Estate Activities	STF	FFH	<mark>SBFO</mark> , MAC, ETEC, OESM	
Professional, Scientific & Technical Activities	STF	MAC	FFH, CIBO, OESM	
Community, Social & Personal Services	STF	ETEC	VEH, SBMO, OESM	
Health & Social Services	STF	OESM	FFH, ETEC	
Education	STF	SBMO	SBFO, ETET, ETEC	
Other Services Activities	STF	VEH	OESM, ETEC	

Table 4f: Top three incident types for workplace major injuries by industry, 2023

Legend:

	Type A Incidents	Type B Incidents			
CIBO	Caught In/Between Objects	CSBO	Cut/Stabbed by Objects	OESM	Over-exertion/ Strenuous Movements
CFSE	Collapse/Failure of Structures & Equipment	DODS	Discharge of Dangerous Substances	OTH	Other Incident Types
Crane	Crane-related Incident	ETBM	Exposure to/ Contact with Biological Materials	PA	Physical Assault
FFH	Falls from Height	ETEC	Exposure to/ Contact with Electric Current	SAO	Strike Against Objects
FE	Fires & Explosion	ETET	Exposure to/ Contact with Extreme Temperature	SOO	Stepping on Objects
SOD	Suffocation/Drowning	ETHS	Exposure to/ Contact with Hazardous Substances	STF	Slips, Trips & Falls
SBFO	Struck by Falling Objects	MAC	Machinery Incident		
SBMO	Struck by Moving Objects				
VEH	Vehicular Incident				

Industry	2022	2023	2022[N]	2023[N]
All Industries	11,915	12,319	21,106	22,161
Manufacturing	2,466	2,535	4,019	3,990
Metalworking	959	1,006	1,508	1,510
Manufacture of Food, Beverages & Tobacco	512	529	802	818
Manufacture of Computer, Electronic & Optical Products	178	157	358	333
Manufacture of Paper / Rubber / Plastic Products & Printing	148	132	240	213
Construction	2,238	2,303	3,517	3,349
Accommodation & Food Service Activities	1,427	1,504	2,632	2,998
Food & Beverage Service Activities	1,081	1,037	1,806	1,875
Accommodation	346	467	826	1,123
Transportation & Storage	982	952	1,664	1,656
Logistics & Transport	809	729	1,365	1,260
Administrative & Support Service Activities	886	846	1,414	1,459
Cleaning & Landscape Maintenance Activities	419	430	620	681
Security & Investigation Activities	248	223	451	450
Wholesale & Retail Trade	734	718	1,295	1,289
Wholesale Trade	357	339	524	512
Retail Trade	377	379	771	777
Professional, Scientific & Technical Activities	401	395	796	721
Marine	277	283	466	467
Real Estate Activities	237	236	375	383
Financial & Insurance Services	123	140	238	300
Water Supply; Sewerage, Waste Management & Remediation Activities	102	168	158	392
Community, Social & Personal Services	1,846	2,032	4,041	4,715
Health & Social Services	905	1,041	2,407	2,955
Education	399	405	669	, 718
Other Services Activities	320	291	574	538
Arts, Entertainment & Recreation	159	213	273	366

Table 5a: Number of workplace minor injuries by selected industry, 2022 - 2023

[N] – New Series. All work injuries with any instance of medical leave or light duties.

Per 100,000 work				
Industry 2022 2023 2022[N] 2				2023 [N]
All Industries	336	337	596	606
Manufacturing	582	593	949	934
Metalworking	912	958	1,433	1,438
Manufacture of Food, Beverages & Tobacco	913	867	1,430	1,341
Manufacture of Computer, Electronic & Optical Products	206	196	413	416
Manufacture of Paper / Rubber / Plastic Products & Printing	567	506	920	816
Construction	457	440	718	640
Accommodation & Food Service Activities	547	556	1,008	1,107
Food & Beverage Service Activities	468	436	782	788
Accommodation	1,150	1,415	2,744	3,403
Transportation & Storage	373	354	632	615
Logistics & Transport	687	617	1,159	1,066
Administrative & Support Service Activities	370	346	590	596
Cleaning & Landscape Maintenance Activities	522	522	773	827
Security & Investigation Activities	524	463	953	934
Wholesale & Retail Trade	160	155	282	277
Wholesale Trade	118	112	173	168
Retail Trade	240	236	491	483
Professional, Scientific & Technical Activities	145	139	289	253
Marine	455	454	765	748
Real Estate Activities	321	310	507	503
Financial & Insurance Services	56	61	108	131
Water Supply; Sewerage, Waste Management & Remediation Activities	n.a.	n.a.	n.a.	n.a.
Community, Social & Personal Services	314	330	688	766
Health & Social Services	472	513	1,256	1,457
Education	n.a.	n.a.	n.a.	n.a.
Other Services Activities	n.a.	n.a.	n.a.	n.a.
Arts, Entertainment & Recreation	343	394	588	677

[N] – New Series. All work injuries with any instance of medical leave or light duties.

Workplace Minor Injury Types	2022	2023	2022 [N]	2023 [N]
Total	11,915	12,319	21,106	22,161
Cuts and Bruises	4,333	4,373	8,268	8,539
Sprains & Strains	1,778	1,807	3,610	3,665
Crushing, Fractures and Dislocations: Head, Back, Chest and Abdomen, Neck, Hip and Pelvis	2,759	2,953	3,038	3,313
Burns	442	448	836	955
Multiple Injuries	241	253	358	373
Bites and Stings	79	86	253	300
Puncture Wounds	176	186	290	281
Concussions	74	65	120	108
Mosquito Borne	11	8	12	9
Others	2,022	2,140	4,321	4,618

Table 5c: Types of workplace minor injury, 2022 - 2023

[N] – New Series. All work injuries with any instance of medical leave or light duties.

Incident Type (Cause)	2022	2023	2022 [N]	2023 [N]
Total Workplace Minor Injuries	11,915	12,319	21,106	22,161
Type A (higher fatality risk)	3,677	3,792	6,217	6,531
Type B (Lower fatality risk)	8,238	8,527	14,889	15,630

Table 5d: Number of workplace minor injuries by incident risk type (Type A/B), 2022 – 2023

[N] – New Series. All work injuries with any instance of medical leave or light duties.

Table 5e: Number of workplace minor injuries by key incident type (cause) and incident agent, 2022 – 2023

Incident Type (Cause)	Incident Agent	2022	2023	2022 [N]	2023 [N]
Total Workplace M	linor Injuries for Type A	3,677	3,792	6,217	6,531
Struck by Moving	Total	1,013	1,114	1,998	2,222
Objects	Metal Items (excluding knives/needles)	406	377	710	655
Objects	Furniture & Fittings	167	184	337	431
Struck by Falling	Total	1,033	947	1,727	1,680
Struck by Falling	Metal Items (excluding knives/needles)	324	291	496	475
Objects	Furniture & Fittings	147	127	277	286
Courset In (Total	524	584	904	949
Caught In/	Metal Items (excluding knives/needles)	199	245	339	372
Between Objects	Furniture & Fittings	126	116	252	240
Vehicular Incidents	Total	597	588	901	926
- Work-related	Subtotal	200	208	320	324
Traffic Accidents	Motor Vehicles	200	208	319	324
	Subtotal	397	380	581	602
- In Workplaces	Motor Vehicles	174	192	279	329
	Vehicle - Forklifts	109	93	131	120
	Total	435	453	589	595
Falls from Height	Means of Access - Ladders	342	341	463	453
	Physical Workplace - Structure	33	36	47	50

Table 5e: Number of workplace minor injuries by key incident type (cause) and incident agent, 2022 – 2023 (Continued)

Incident Type (Cause)	Incident Agent	2022	2023	2022 [N]	2023 [N]
Total Workplace	Ainor Injuries for Type B	8,238	8,527	14,889	15,630
	Total	3,536	3,696	5,869	6,090
Slips, Trips & Falls	Physical Workplace - Floors/Level Surfaces	1,873	1,881	3,142	3,106
	Means of Access - Stairs or Steps	522	555	846	911
	Furniture & Fittings	165	216	319	381
Mashinan	Total	1,972	1,976	3,029	3,030
Machinery Incidents	Industrial Hand Tools	722	705	1,144	1,059
incluents	Industrial Machines	712	711	961	942
Over-exertion/	Total	850	849	1,617	1,660
Strenuous	Human Factors	469	461	929	961
Movements	Goods/Cargo	188	176	343	337
Striking Against	Total	647	565	1,402	1,274
Striking Against Objects	Furniture & Fittings	157	169	418	434
Objects	Metal Items (excluding knives/needles)	200	149	366	314
Dhysical Assault	Total	148	178	742	880
Physical Assault	Human Factors	148	178	742	880
Exposure to/	Total	391	380	775	858
Contact with	Hot scalding liquid/Steam	326	304	624	671
Extreme Temperatures	Industrial Machines	22	27	43	62

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Table 5f: Top three incident types for workplace minor injuries by industry, 2023

Inclusting	Тор	Top Three Incident Types			
Industry	1 st	2 nd	3 rd		
All Industries	STF	MAC	SBMO		
Manufacturing	MAC	STF	SBMO		
Metalworking	MAC	STF	SBMO		
Manufacture of Food, Beverages & Tobacco	MAC	STF	SBFO		
Manufacture of Computer, Electronic & Optical Products	STF	MAC	SBMO		
Manufacture of Paper / Rubber / Plastic Products & Printing	MAC	STF	<mark>VEH, SBFO</mark> , SAO		
Construction	STF	MAC	SBMO		
Accommodation & Food Service Activities	STF	MAC	ETET		
Food & Beverage Service Activities	STF	MAC	ETET		
Accommodation	STF	MAC	OESM		
Transportation & Storage	STF	VEH	SBMO		
Logistics & Transport	STF	VEH	MAC		
Administrative & Support Service Activities	STF	VEH, MAC	-		
Cleaning & Landscape Maintenance Activities	STF	SBMO	MAC		
Security & Investigation Activities	STF	VEH	OESM		
Wholesale & Retail Trade	STF	MAC	SBMO		
Wholesale Trade	STF	MAC	SBMO		
Retail Trade	STF	MAC	SBMO		
Professional, Scientific & Technical Activities	STF	MAC	SBMO		
Marine	STF	CIBO	MAC		
Real Estate Activities	STF	SBMO, OESM	-		
Financial & Insurance Services	STF	SBMO	MAC		
Water Supply; Sewerage, Waste Management & Remediation Activities	STF	MAC	SBMO, SBFO, CSBO		
Community, Social & Personal Services	STF	OESM	SBMO		
Health & Social Services	STF	OESM	PA		
Education	STF	OESM	SBMO		
Other Services Activities	STF	MAC	OESM		
Arts, Entertainment & Recreation	STF	ETBM	OESM		

Legend:

	Type A Incidents		Type B Incide	nts	
CIBO	Caught In/Between Objects	CSBO	Cut/Stabbed by Objects	OESM	Over-exertion/ Strenuous Movements
CFSE	Collapse/Failure of Structures & Equipment	DODS	Discharge of Dangerous Substances	OTH	Other Incident Types
Crane	Crane-related Incident	ETBM	Exposure to/ Contact with Biological Materials	PA	Physical Assault
FFH	Falls from Height	ETEC	Exposure to/ Contact with Electric Current	SAO	Strike Against Objects
FE	Fires & Explosion	ETET	Exposure to/ Contact with Extreme Temperature	SOO	Stepping on Objects
SOD	Suffocation/Drowning	ETHS	Exposure to/ Contact with Hazardous Substances	STF	Slips, Trips & Falls
SBFO	Struck by Falling Objects	MAC	Machinery Incident		
SBMO	Struck by Moving Objects				
VEH	Vehicular Incident				

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Table 5g: Top three incident types for workplace minor injuries by industry, 2023[N]

In duction .		Top Three Incident Types			
Industry	1 st	2 nd	3 rd		
All Industries	STF	MAC	SBMO		
Manufacturing	MAC	STF	SBMO		
Metalworking	MAC	STF	SBMO		
Manufacture of Food, Beverages & Tobacco	MAC	STF	ETET		
Manufacture of Computer, Electronic & Optical Products	STF	MAC	ETHS		
Manufacture of Paper / Rubber / Plastic Products & Printing	MAC	STF	SBFO		
Construction	STF	MAC	SBMO		
Accommodation & Food Service Activities	STF	MAC	ETET		
Food & Beverage Service Activities	STF	MAC	ETET		
Accommodation	STF	MAC	SAO		
Transportation & Storage	STF	VEH	SBMO		
Logistics & Transport	STF	SBMO	VEH		
Administrative & Support Service Activities	STF	SBMO	VEH		
Cleaning & Landscape Maintenance Activities	STF	SBMO	MAC		
Security & Investigation Activities	STF	VEH	OESM		
Wholesale & Retail Trade	STF	MAC	SBMO		
Wholesale Trade	STF	MAC	SBMO		
Retail Trade	STF	MAC	SBMO		
Professional, Scientific & Technical Activities	STF	MAC	SBMO		
Marine	STF	MAC	CIBO		
Real Estate Activities	STF	SBMO	SAO		
Financial & Insurance Services	STF	SBMO	OESM		
Water Supply; Sewerage, Waste Management & Remediation	STE	OESM	SBMO		
Activities	SIF	UESIVI	SPINO		
Community, Social & Personal Services	STF	PA	OESM		
Health & Social Services	STF	PA	OESM		
Education	STF	SBMO	OESM		
Other Services Activities	STF	MAC	SBFO		
Arts, Entertainment & Recreation	STF	ETBM	OESM		

[N] – New Series. All work injuries with any instance of medical leave or light duties.

Legend:

	Type A Incidents		Type B Incide	<u>nts</u>	
CIBO	Caught In/Between Objects	CSBO	Cut/Stabbed by Objects	OESM	Over-exertion/ Strenuous Movements
CFSE	Collapse/Failure of Structures & Equipment	DODS	Discharge of Dangerous Substances	OTH	Other Incident Types
Crane	Crane-related Incident	ETBM	Exposure to/ Contact with Biological Materials	PA	Physical Assault
FFH	Falls from Height	ETEC	Exposure to/ Contact with Electric Current	SAO	Strike Against Objects
FE	Fires & Explosion	ETET	Exposure to/ Contact with Extreme Temperature	SOO	Stepping on Objects
SOD	Suffocation/Drowning	ETHS	Exposure to/ Contact with Hazardous Substances	STF	Slips, Trips & Falls
SBFO	Struck by Falling Objects	MAC	Machinery Incident		
SBMO	Struck by Moving Objects				
VEH	Vehicular Incident				

Table 6a: Number of dangerous occurrences by industry, 2022 - 2023

Industry	2022	2023
All Industries	27	19
Construction	15	9
Manufacturing	9	4
Manufacture of Petroleum Products & Chemical Products	7	3
Other Manufacturing	1	1
Metalworking	1	0
Administrative & Support Service Activities	0	2
Transportation & Storage	1	1
Logistics & Transport	1	1
Marine	1	1
Electricity, Gas & Air-Conditioning Supply	0	1
Other Services Activities	0	1
Real Estate Services	1	0

Table 6b: Types of dangerous occurrences, 2022 - 2023

Incident Type	Incident Agent	2022	2023
Total Dangerous O	ccurrences	27	19
	Total	20	13
	Lifting Equipment - Cranes	15	11
Collapse/Failure	Lifting Equipment - Piling Machines	1	1
of Structure &	Lifting Equipment – Suspended Scaffold	0	1
Equipment	Physical Workplace – Formwork	2	0
	Lifting Equipment - Mobile Work Platform	1	0
	Means of Access - Scaffold	1	0
	Total	7	6
	Explosives/ Flammable Substances	2	3
Fires & Explosion	Pressurised Equipment	2	2
	Electrical Installation	0	1
	Dust, Gas, Liquid & Chemicals	3	0

Industry	2022	2023
All Industries	1,052	1,229
Manufacturing	506	557
Metalworking	248	328
Manufacture of Transport Equipment	82	69
Manufacture of Petroleum Products & Chemical Products	17	37
Manufacture of Food, Beverages & Tobacco	44	29
Manufacture of Paper / Rubber / Plastic Products & Printing	35	31
Construction	94	108
Transportation & Storage	73	101
Logistics & Transport	53	84
Marine	59	68
Accommodation & Food Service Activities	51	63
Food & Beverage Service Activities	28	25
Accommodation	23	38
Wholesale & Retail Trade	41	48
Wholesale Trade	24	31
Retail Trade	17	17
Professional, Scientific & Technical Activities	37	52
Administrative & Support Service Activities	27	38
Office Administrative, Office Support and Other Business Support Activities	12	16
Cleaning & Landscape Maintenance Activities	11	9
Financial & Insurance Services	13	8
Electricity, Gas & Air-Conditioning Supply	10	12
Water Supply; Sewerage, Waste Management & Remediation Activities	7	9
Real Estate Activities	6	11
Information & Communications	6	4
Community, Social & Personal Services	121	149
Health & Social Services	78	104
Other Services Activities	25	27
Education	10	9
Arts, Entertainment & Recreation	8	6

Table 7a: Number of occupational diseases cases by selected industry, 2022 - 2023

		00 workers
Industry	2022	2023
All Industries	29.7	33.6
Manufacturing	119.4	130.3
Metalworking	235.7	312.4
Manufacture of Transport Equipment	317.8	253.7
Manufacture of Petroleum Products & Chemical Products	n.a.	n.a.
Manufacture of Food, Beverages & Tobacco	78.4	47.5
Manufacture of Paper / Rubber / Plastic Products & Printing	134.1	118.8
Construction	19.2	20.6
Transportation & Storage	27.7	37.5
Logistics & Transport	45.0	71.1
Marine	96.9	109.0
Accommodation & Food Service Activities	19.5	23.3
Food & Beverage Service Activities	12.1	10.5
Accommodation	76.4	115.2
Wholesale & Retail Trade	8.9	10.3
Wholesale Trade	7.9	10.2
Retail Trade	10.8	10.6
Professional, Scientific & Technical Activities	13.4	18.3
Administrative & Support Service Activities	11.3	15.5
Office Administrative, Office Support and Other Business Support Activities	n.a.	n.a.
Cleaning & Landscape Maintenance Activities	13.7	10.9
Financial & Insurance Services	5.9	3.5
Electricity, Gas & Air-Conditioning Supply	n.a.	n.a.
Water Supply; Sewerage, Waste Management & Remediation Activities	n.a.	n.a.
Real Estate Activities	8.1	14.5
Information & Communications	3.2	2.2
Community, Social & Personal Services	20.6	24.2
Health & Social Services	40.7	51.3
Other Services Activities	n.a.	n.a.
Education	n.a.	n.a.
Arts, Entertainment & Recreation	17.2	11.1

Table 7b: Rate of occupational diseases incidence by selected industry,2022 – 2023

Occupational Diseases by Types	2022	2023
Total	1,052	1,229
Noise-induced Deafness	624	804
NID (E) - Early	618	790
NID (A) - Advanced	6	14
Work-related Musculoskeletal Disorders	340	353
Back injuries due to ergonomic risks	310	334
Tendinitis	6	2
Trigger Finger/Thumb	1	0
Nerve Disorder such as Carpal Tunnel Syndrome, Cubital Tunnel Syndrome	2	1
Lateral Epicondylitis (Tennis elbow)	2	0
Tenosynovitis	1	0
Others	18	16
Occupational Skin Disease	63	46
Eczema	59	45
Others	4	1
Compressed Air Illness	7	0
CAI Type 1	5	0
CAI Type 2	1	0
Cancers	5	6
Mesothelioma	5	5
Occupational Lung Disease	3	3
Occupational Asthma	1	1
Silicosis	1	2
Asbestosis	1	0
Infectious Disease	2	2
Heat Disorder	1	4
Barotrauma	0	2
Aural	0	2
Sinus	0	0
Others	7	9

Table 7c: Number of occupational diseases cases by type, 2022 - 2023

Industry	2022	2023
All Industries	624	804
Manufacturing	430	492
Metalworking	228	307
Manufacture of Transport Equipment	76	66
Manufacture of Paper / Rubber / Plastic Products & Printing	29	28
Manufacture of Food, Beverages & Tobacco	33	14
Marine	50	61
Construction	34	55
Transportation & Storage	34	72
Logistics & Transport	22	62
Professional, Scientific & Technical Activities	28	41
Wholesale & Retail Trade	17	21
Wholesale Trade	16	17
Retail Trade	1	4
Water Supply; Sewerage, Waste Management & Remediation Activities	7	7
Financial & Insurance Services	6	1
Administrative & Support Service Activities	5	19
Cleaning & Landscape Maintenance Activities	1	3
Security & Investigation Activities	1	0
Information & Communications	5	0
Community, Social & Personal Services	6	21
Other Services Activities	5	18
Health & Social Services	1	2

Table 7d: Number of noise-induced deafness cases by selected industry, 2022 - 2023

Industry	2022	2023
All Industries	340	353
Manufacturing	61	55
Metalworking	16	16
Manufacture of Food, Beverages & Tobacco	11	14
Other Manufacturing	4	5
Manufacture of Petroleum Products & Chemical Products	4	5
Accommodation & Food Service Activities	46	58
Accommodation	20	34
Food & Beverage Service Activities	26	24
Construction	42	41
Transportation & Storage	38	28
Logistics & Transport	30	21
Administrative & Support Service Activities	22	15
Cleaning & Landscape Maintenance Activities	10	4
Security & Investigation Activities	3	3
Wholesale & Retail Trade	19	26
Wholesale Trade	5	13
Retail Trade	14	13
Electricity, Gas & Air-Conditioning Supply	9	3
Professional, Scientific & Technical Activities	6	8
Financial & Insurance Services	6	4
Marine	5	5
Real Estate Activities	5	9
Community, Social & Personal Services	80	94
Health & Social Services	50	71
Other Services Activities	14	6
Education	8	8
Arts, Entertainment & Recreation	8	6

Table 7e: Number of work-related musculoskeletal disorders cases by selected industry, 2022- 2023

Industry	2022	2023
All Industries	63	46
Manufacturing	12	6
Metalworking	3	4
Other Manufacturing	1	2
Manufacture of Transport Equipment	3	0
Construction	9	3
Wholesale & Retail Trade	3	0
Wholesale Trade	1	0
Retail Trade	2	0
Accommodation & Food Service Activities	2	0
Food & Beverage Service Activities	1	0
Accommodation	1	0
Professional, Scientific & Technical Activities	2	2
Marine	1	0
Real Estate Activities	1	0
Transportation & Storage	1	0
Logistics & Transport	1	0
Administrative & Support Service Activities	0	2
Cleaning & Landscape Maintenance Activities	0	1
Financial & Insurance Services	0	3
Community, Social & Personal Services	32	29
Health & Social Services	24	26
Other Services Activities	6	3
Education	2	0

Table 7f: Number of occupational skin diseases cases by selected industry, 2022 - 2023

Table 7g: Top causative agents of occupational skin diseases, 2023

Causative Agents	No. of Cases
All Occupational Skin Diseases	46
Alcohol	20
Wet work	6
Latex	2
Coolant	2

Industry	2022	2023	2022 [N]*	2023 [N]*
All Industries	543,045	481,458	562,060	502,160
Construction	150,935	176,918	153,212	179,050
Marine	37,560	7,317	37,856	7,658
Manufacturing	100,394	88,835	103,669	91,973
Metalworking	39,293	37,524	40,428	38,585
Manufacture of Food, Beverages & Tobacco	15,569	23,674	16,234	24,330
Manufacture of Petroleum Products & Chemical Products	13,874	1,797	14,060	1,980
Water Supply; Sewerage, Waste Management & Remediation Activities	9,968	4,834	10,078	5,261
Wholesale & Retail Trade	16,710	18,085	17,950	19,335
Wholesale Trade	7,105	6,201	7,462	6,588
Retail Trade	9,605	11,884	10,488	12,747
Transportation & Storage	76,580	68,427	78,077	69,953
Logistics & Transport	24,917	51,438	26,143	52,574
Accommodation & Food Service Activities	32,229	21,715	34,951	25,053
Accommodation	11,649	7,954	12,655	9,331
Food & Beverage Service Activities	20,580	13,761	22,296	15,722
Information & Communications	1,142	1,393	1,234	1,536
Financial & Insurance Services	2,243	8,432	2,501	8,758
Real Estate Activities	22,369	10,991	22,677	11,328
Professional, Scientific & Technical Activities	11,211	7,368	12,009	8,020
Administrative & Support Service Activities	29,220	20,666	30,423	22,053
Cleaning & Landscape Maintenance Activities	20,067	13,721	20,524	14,303
Security & Investigation Activities	3,248	3,101	3,702	3,590
Community, Social & Personal Services	43,589	43,263	48,066	48,643
Health & Social Services	15,557	19,320	18,550	23,067
Education	7,572	7,722	8,127	8,371
Other Services Activities	10,909	10,993	11,454	11,515
Arts, Entertainment & Recreation	2,556	3,580	2,825	3,913

Table 8: Number of man-days lost to workplace incidents by selected industry, 2022 – 2023

[N] – New Series. All work injuries with any instance of medical leave or light duties.

* Includes only work injuries with any instance of medical leave.

ANNEX C1

BUSINESS UNDER SURVEILLANCE

The Business under Surveillance (BUS) programme consists of two phases – Assessment and Surveillance.

The Assessment phase involves rigorous and methodical review on companies that are of concern to ascertain the effectiveness of their Risk Management programme as well as the strength of their WSH Management Systems.

Companies that fail the Assessment phase would be placed under the Surveillance phase. During the Surveillance phase, the Occupational Safety and Health Division (OSHD) of Ministry of Manpower (MOM) works closely with the senior management and WSH personnel of these BUS companies to carry out a gap analysis and to develop outcome-based action plans.

OSHD then conducts frequent inspections to verify the progress of the companies' implementation of their action plans and closely monitors the companies' WSH performance. BUS companies can only exit from the programme upon successful implementation of their Action Plan, achieved satisfactory audit outcomes, and have plans to build a strong WSH culture within the company.



HYGIENE AND MEDICAL SURVEILLANCE

HYGIENE SURVEILLANCE

Measuring the exposure levels of specific workplace chemical hazards provide a good indication on whether the conditions in the work environment are within the Permissible Exposure Levels (PEL), as stipulated under the WSH (General Provisions) Regulations. Companies with chemical exposures exceeding 10% PEL are required to monitor the exposure levels at least annually, conducted by a competent person.

Under the WSH (Noise) Regulations, workplaces with 10 or more workers who are exposed to excessive noise are required to monitor their workers' noise exposure at least once every three years, or earlier when there are changes to the processes. The monitoring must be conducted by a competent person using calibrated equipment to ensure accuracy of results.

Industrial hygiene data from assessments conducted by MOM and results submitted by companies with inplant monitoring are maintained within a National Database for Noise and Chemical Exposure. This enables MOM to proactively identify high-risk workplaces, evaluate trends in exposure levels and advise employers on control measures and appropriate monitoring programmes.

MEDICAL SURVEILLANCE

The Medical Surveillance Programme serves to monitor workers' exposure to specific hazards and to identify early and possibly reversible changes in health effects. The programme aims to prevent overt occupational diseases through early detection of cases with excessive occupational exposure to specific health hazards. It involves monitoring of workers' health and implementation of measures to minimise the risks. High-risk workplaces would be monitored more rigorously to ensure control measures are put in place.

This monitoring assesses the "internal dose" of the worker and the effects from exposure by determining:

- a) The concentrations of the chemicals or their metabolites in biological samples (measuring the absorption or body burden) indirectly via blood, urine, and/or end-exhaled air.
- b) The indicators of health effect related to the internal dose so as to identify early and reversible changes, such as degree of hearing loss, and effects on liver and kidney.

Central to the Medical Surveillance Programme is the WSH (Medical Examinations) Regulations which prescribe a list of 19 hazards requiring medical examinations which can only be conducted by Designated Workplace Doctors (DWDs) registered with MOM. In addition, Occupational Safety and Health Division (OSHD) of the MOM may also recommend the implementation of medical surveillance programmes for non-prescribed hazards if the health risk is significant and where biological indicators are available. Some of these hazards include toluene, trinitrotoluene, xylene, fluoride and hexane.

Based on the findings of the medical examinations, workers who are medically unfit or who are over-exposed to chemicals are suspended, either on a temporary or permanent basis. The objective is to ensure that all exposed workers remain healthy and fit for work while exposed to the hazards. Medical monitoring is conducted once every six months for lead and organophosphate, and annually for all other hazards.



SOURCE OF DATA

Data on workplace and work-related traffic injuries, dangerous occurrences and occupational diseases were collated from incident reports made by employers, occupiers, medical practitioners and private insurers in fulfilment of their obligations under the Workplace Safety and Health Act and Workplace Safety and Health (Incident Reporting) Regulations.

Medical and Hygiene Surveillance data were collated from reports submitted to OSHD, MOM as well as industrial hygiene data from assessments conducted by OSHD, MOM. Business Under Surveillance information was obtained from OSHD, MOM.

Employment data used in the computation of workplace fatal, injury and occupational disease incidence rates and data on the average weekly hours worked used in the estimation of man-hours worked were extracted from records within the Ministry of Manpower.

DATA COVERAGE

The types of workplace and work-related traffic injuries and occupational diseases covered in the reported statistics include the following:

- Workplace and work-related traffic injuries sustained by employees and resulting in any instance of medical leave or light duties;
- Workplace and work-related traffic injuries sustained by employees and resulting in at least 24 hours of hospitalisation;
- Workplace and work-related traffic incidents resulting in the death of employees and selfemployed persons;
- Workplace and work-related traffic incidents resulting in the injury of self-employed persons who have to be taken to the hospital for treatment; and
- Occupational diseases listed in the Second Schedule of the Workplace Safety and Health Act and Work Injury Compensation Act.



CONCEPTS AND DEFINITIONS

Incident Agent refers to the object or physical environment, which due to its hazardous nature/condition, leads to the occurrence of a particular type of incident. It is related to the incident, not injury.

Incident Type (Cause) refers to the type of event which resulted in the injury of a victim. Where the event involves a chain of incidents, the incident type should be the one that triggered the chain of other incidents. From 2022, a new sub-classification for Incident Type (Cause) have been introduced based on their fatality risk profile as shown below.

Higher fatality risk – Type A

- Caught in/between Objects
- Failure of Structures & Equipment
- Crane-related Incidents
- Falls from Height
- Fires & Explosion
- Suffocation/Drowning
- Struck by Falling Objects
- Struck by Moving Objects
- Vehicular Incidents

Lower fatality risk – Type B

- Cut/Stabbed by Objects
- Discharge of Dangerous Substances
- Exposure to/Contact with Biological Materials
- Exposure to/Contact with Electric current
- Exposure to/Contact with Extreme Temperatures
- Exposure to/Contact with Hazardous Substances
- Machinery Incidents
- Physical Assault
- Over-exertion/Strenuous Movements
- Slips, Trips & Falls
- Stepping on Objects
- Striking against Objects
- Others

Major Injuries refer to non-fatal injuries which are more severe in nature. Major injuries are defined using a combination of factors, including the nature of injury, part of the body injured, incident type and duration of medical leave. These include:

- amputation
- blindness
- deafness
- paralysis
- crushing, fractures and dislocations: head, back, chest and abdomen, neck, hip and pelvis
- exposure to electric current
- asphyxia/drowning
- burns with more than 20 days of medical leave
- concussion with more than 20 days of medical leave
- mosquito borne diseases with more than 20 days of medical leave
- virus outbreak with more than 20 days of medical leave



GLOSSARY OF COMMONLY USED TERMS

Term	Description
Business Under Surveillance	Refer to Annex C1 and website below for information on Business Under Surveillance (BUS) programme. <u>https://www.mom.gov.sg/workplace-safety-and-health/monitoring-and-</u> <u>surveillance/business-under-surveillance-programme</u>
Dangerous Occurrences	Dangerous Occurrences refer to the prescribed incidents with potential to cause serious damage, injury or death, such as crane collapse and explosion.
Machinery Incidents	Machinery Incidents include Struck by Moving Objects, Caught In/Between Objects and Cut/Stabbed by Objects where the agent(s) is an industrial machine, industrial hand tool or other machines and tools.
Man-days Loss	For the purpose of this publication, MOM considers man-days loss computations similar to the U.S. National Institute of Occupational Safety and Health (NIOSH)'s table of scheduled charges. For instance, a fatal injury and permanent total incapacity will be equivalent to the loss of 6,000 man-days, while other injuries will be based on factors including - body parts injured, degree of incapacity and number days of medical leave.
Occupational Disease Incidence Rate	No. of Occupational Disease Cases X 100,000 No. of Workers
Total Workplace Injury Rate	No. of Fatal and Non-Fatal Workplace Injuries X 100,000 No. of Workers
Vehicular Incidents	Vehicular Incidents include Struck by Moving Objects and Caught In/Between Objects where the agent(s) is a vehicle.

GLOSSARY OF COMMONLY USED TERMS (CONTINUED)

Term	Description
Workplace Health Surveillance	Workplace Health Surveillance (WHS) is the monitoring of workplace environments to assess exposure levels of workers to workplace health hazards such as chemical or noise hazard, as well as the monitoring of workers' health through medical screening to detect over exposure and early signs of occupational diseases. In 2021, the programme was enhanced (WHS+) to (i) proactively identify at-risk companies and subject them to surveillance; (ii) focus on upstream control measures; and (iii) increase compliance through stronger enforcement levers.
Workplace Hygiene surveillance	Hygiene surveillance determines the levels of persons' exposure to noise and airborne toxic substances in the workplace. Refer to Annex C2 for more information.
Workplace Injury	A workplace injury is any personal injury or death resulting from a workplace accident, including work-related traffic injuries. Refer to Annexes C3 & C4 for the types of workplace injuries covered.
Workplace Medical Surveillance	Medical surveillance monitors the results of the medical examinations of workers who are exposed to specific hazards for early detection and prevention of potential ill health. Examinations are conducted by Designated Workplace Doctors (DWDs). Refer to Annex C2 for more information.
Work-related Traffic Accident	A work-related traffic accident (WRTA) is any unintended event that causes bodily injury to a vocational driver or rider while he or she is driving any vehicle in the course of work.

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