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CIF A16/1

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**DIS/ENG/CIRCULAR 7/99**

Dear Sir

## **INSPECTION OF REFRIGERATION PLANT PRESSURE RECEIVERS**

Many refrigeration plant pressure receivers, that apply for registration for use in Singapore, are fitted with only rupture disc for over-pressure relieving purposes. This is **not** allowed. When inspecting refrigeration plant pressure receivers for registration, please ensure that they fitted with safety valves. The safety valve should be tested in the normal manner as in other types of pressure vessels.

2 In some cases, the pressure receivers are fitted with a rupture disk *between* the safety valve and the vessel. In this situation, during inspection, you are to ensure that the rupture disk is of suitable non-fragmenting type and that a pressure gauge is fitted to the space between the rupture disk and safety valve.

3 Thank you.



**KEITH DE SILVA**

For CHIEF INSPECTOR OF FACTORIES